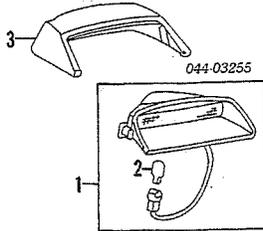


TOYOTA CELICA 2000-02

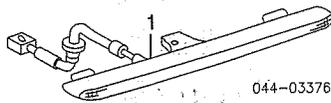
REAR LAMPS Cont'd

STOP LAMP HIGH MOUNT ON PACKAGE TRAY COUPE, SEDAN Cont'd



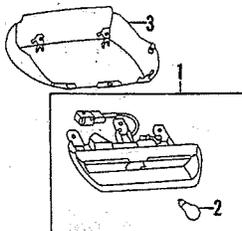
#Included in R&R Lamp Assy

STOP LAMP HIGH MOUNT ON SPOILER COUPE, SEDAN



1 Lamp Assy-See Luggage Lid Section

STOP LAMP HIGH MOUNT WAGON



1 Lamp Assy†	81570-06050	.3	114.98
†Mounted on Liftgate			
2 Bulb (a)	90981-11059		3.54
(a) Included w/Lamp Assy			
3 Cover, Lamp†	81977-06050-B0		30.02
†Gray listed, Order by Application			

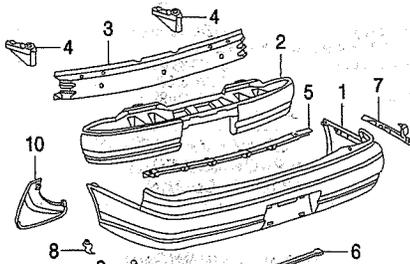
REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

COUPE, SEDAN

Refinish Rear Cover.....	2.2
R&I Bumper Assy.....	1.2
R&I Mudguard.....	R/L .3
O/H Bumper Assy (Includes R&I).....	2.2

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



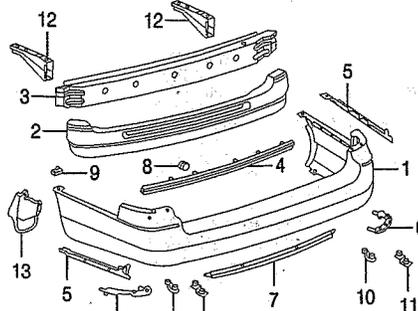
1 Cover, Rear (P)	52159-06900	2.2	229.70
(P) Paint to Match			
2 Absorber, Impact			
USA Built			
Japan Built			
3 Bar, Reinforcement	52615-33040	IOH	163.10
4 Arm, Bumper	52023-06010	IOH	143.27
	R/L 52015-33010	IOH	48.79

5 Retainer, Upper	52561-33010	40.70
6 Retainer, Lower	52565-33010	20.75
7 Retainer, Side	R 52067-33020	32.50
	L 52068-33020	32.50
Brkt, Rear Cover		
8 Front	R 52185-33010	8.09
	L 52186-33010	8.09
9 Rear	R/L 52187-33010	8.09
10 Mudguard, Rear	R 76625-33305	.3 19.00
	L 76626-33305	.3 19.00

WAGON

Refinish Rear Cover.....	2.0
R&I Bumper Assy.....	#3.2
#Includes R&R Luggage Compartment Trim Panels & Rear End Scuff Plate	
R&I Mudguard.....	R/L .3
O/H Bumper Assy (Includes R&I).....	#3.7
#Includes R&R Luggage Compartment Trim Panels & Rear End Scuff Plate	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Cover, Rear			
1992-94 (P)			
	52159-06901	#3.7	259.26
1995-96			
Black (P)			
	52159-06901	#3.7	259.26
Beige			
	52159-06020-E2	#3.7	442.78
Dark Blue			
	52159-06020-J3	#3.7	442.66
Magenta			
	52159-06020-D7	#3.7	442.78
(P) Paint to Match			
#Includes R&R Luggage Compartment Trim Panels & Rear End Scuff Plate			
2 Absorber, Impact	52615-06020	IOH	83.83
3 Bar, Reinforcement	52023-06020	IOH	205.74
Retainer, Cover			
4 Upper Center	52561-06020	IOH	33.96
5 Upper Side Front	R 52067-06020	IOH	47.62
	L 52068-06020	IOH	47.62
6 Upper Side Rear	R 52075-06010	IOH	25.28
	L 52076-06010	IOH	25.28
7 Lower	52565-06020	IOH	39.37
8 Spacer, Ctr Retainer (6)	30561-05009	IOH	1.12
9 Clip, Rear Cover	R/L 30467-05107	IOH	1.09
10 Brkt, Cover Front	R 52185-06020	IOH	10.12
	L 52186-06020	IOH	10.12
11 Brkt, Rear Cover	R/L 52187-06021	IOH	10.21
12 Arm, Bumper Mtg	R/L 52015-06020	IOH	49.09
13 Mudguard, Rear	R 76625-33365	.3	19.00
	L 76626-33365	.3	19.00

TOYOTA CELICA 2000-02

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SPECIAL CAUTIONS

ELECTRICAL

Negative terminal should be disconnected and isolated prior to any electrical repair, welding or charging of battery.

SUPPLEMENTAL RESTRAINT SYSTEM SRS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

WELDING

When using electric welding, first disconnect the air bag connector (yellow color and 2 pins) under the steering column near the combination switch before starting work.

PAINT CODE LOCATION

Paint code located on driver door jamb.

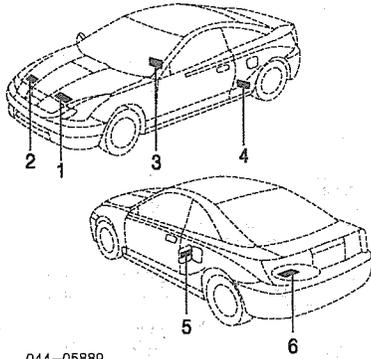
CLEAR COAT IDENTIFICATION

All colors are clear coat. Code 051 is three stage.

INFORMATION LABELS

Illustration Located in Next Column

1 Label, Cooler Caution	88723-20090	1.47
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044-05889

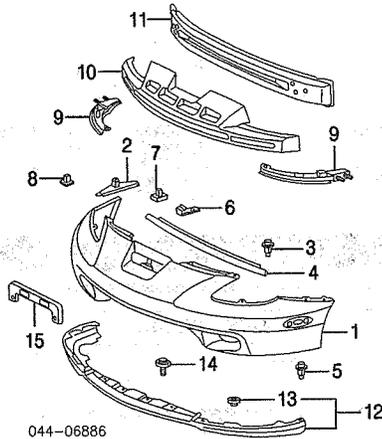
2 Label, A/C Filter Info	87529-50010	1.63
Label, Air Bag	74599-06010	1.37
3 Label, Side Air Bag Caution	R/L 74596-02010	1.69
4 Label, Tire Pressure		
GT Model	42661-2B840	1.83
GT-S Model	42661-2B650	1.83
5 Label, Fuel Info	74559-50010	1.03
6 Label, Spare Tire Caution	42668-14010	2.43
Label, Emission Cont Info		
GT Model	00 11298-22080	5.23
	01 11298-22081	5.23
	02 11298-22082	4.77
GT-S Model	00 11298-22050	1.60
	01 11298-22090	1.54
	02 11298-22091	4.77
Label, Coolant System Caution	11285-22030	5.23
Label, Spark Plug Notice	11289-50010	1.83
Label, Vacuum Hose Info		
GT Model	00-01 17792-22030	.83
	02 17792-22031	.80
GT-S Model	00-01 17792-22020	.83
	02 17792-22021	.80
Label, Battery Caution		
w/Cold Climate Spec	28898-11020	.83
w/o Cold Climate Spec	28898-11010	.91
Label, Battery Info	28897-46020	1.23

FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

Refinish Front Cover	2.2
R&I Front Bumper Assy	#2.2
O/H Bumper Assy (Includes R&I)	#2.8
<i>#Includes R&I/R&R Upper Radiator Support Seal & Undercovers & Grille</i>	
Add to R&R or O/H Front Bumper Assy	
w/Fog Lamps	4

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



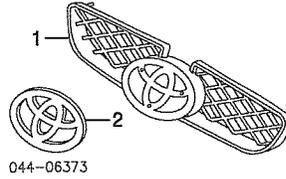
044-06886

1 Cover, Front (P)	52119-20943	#2.8	173.87
<i>(P) Paint to Match</i>			
<i>#Includes R&I/R&R Upper Radiator Support Seal & Undercovers & Grille</i>			
2 Reinf, Front Cover	R/L 90959-01577	5.23	
3 Clip, Inner Cover (8)	90467-05063-C0	1.01	
4 Seal, Hood/Bumper	53395-20030	12.32	
5 Clip, Outer Cover	R/L 52161-20010	1.71	
6 Stay, Center Bumper	52144-20270	6.68	
7 Grommet, Inner Side	R/L 90959-01577	5.23	
8 Grommet, Outer Side	R/L 90189-05015	.60	
9 Retainer, Extension	R 52115-20370	17.43	
	L 52117-20110	17.43	
10 Absorber, Impact	52611-20200	IOH 59.96	
11 Bar, Reinforcement	52021-20260	IOH 140.28	
12 Panel Assy, Valance	52129-20902	.5	55.90

13 Grommet, Valance (4)	90179-06127	.57
<i>#Included w/Valance Panel Assy</i>		
14 Clip, Valance Panel (4)	90109-06003	.66
15 Bracket, License Mtg	52121-20150	.2 20.21

GRILLE

R&I Grille	2
------------	---



044-06373

1 Grille	53111-2B020	#2	35.25
2 Emblem, Grille Retainer, Emblem	75311-20540	#2	17.09
	93560-14014		.43
<i>#R&R Complete</i>			

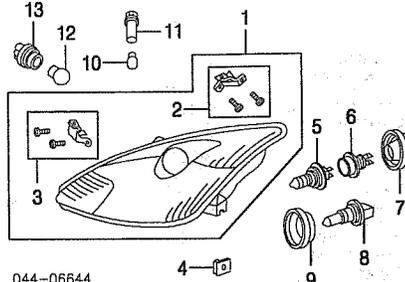
FRONT LAMPS

COMBINATION LAMP

Aim Lamps	5
R&I Combination Lamp	R/L #2.4

#Includes R&I Front Bumper Assembly

NOTE: R&R Does Not include aim lamps.



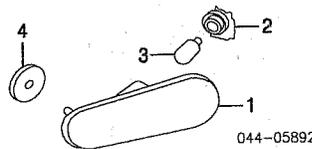
044-06644

1 Lamp Assy, Combination	R 81130-2B790	#2.6	223.89
	L 81170-2B750	#2.6	223.89
<i>#Includes R&I Front Bumper Assembly</i>			
2 Retainer, Upper Lamp (1)	R 81193-20020	7.23	
	L 81194-20020	7.23	
3 Retainer, Lower Lamp (1)	R 81195-20020	7.23	
	L 81196-20020	7.23	
<i>#Included w/Combination Lamp Assy</i>			
4 Nut, Lamp	R/L 90179-06127	.57	
5 Bulb, Low Beam	R/L 90981-13063	#2	39.75
6 Adapter, Bulb	R/L 90075-65015	7.06	
7 Cover, Bulb	R/L 90075-65014	7.06	
8 Bulb, High Beam	R/L 90080-81041	#2	19.92
9 Cover, Bulb	R/L 90075-65015	7.06	
10 Bulb, Clearance	R/L 00234-00192	#2	1.00
11 Socket, Clearance Bulb	R/L 90075-60004	7.10	
12 Bulb, Turn Signal	R/L 90981-15009	#2	6.03
<i>#R&R One Side Complete</i>			
13 Socket, Turn Signal	R/L 90075-60006	7.10	

SIDE MARKER LAMP

R&I Side Marker Lamp	R/L	#2
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#Included in R&R or O/H Front Cover Assy



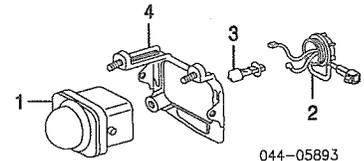
044-05892

1 Lamp, Side Marker	R 81731-14170	#2	17.84
	L 81741-14160	#2	17.84
<i>#Included in R&R or O/H Front Cover Assy</i>			
2 Socket, Bulb	R/L 90075-99012	9.75	
3 Bulb, Side Marker	R/L 00234-00194	.54	
4 Retainer, Lamp (2/Side)	R/L 81721-14010	2.44	

FOG LAMP

R&I Fog Lamp	R/L	#3
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#Included in R&R or O/H Front Cover



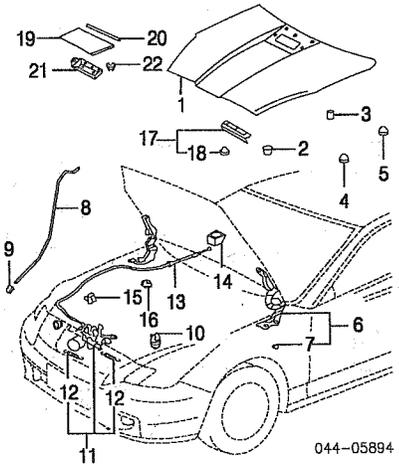
044-05893

1 Lamp, Fog	R/L 81211-20430	#3	288.79
<i>#Included in R&R or O/H Front Cover</i>			
2 Socket/Wire	R/L 81215-20430	13.38	
3 Bulb, Fog Lamp	R/L 90981-13018	22.98	
4 Bracket, Fog Lamp	R 81219-20430	48.59	
	L 81229-20420	48.59	

HOOD

Use Procedure Explanations 4 and 28 with the following text.

Refinish Hood Outside	2.4
Add for Under Side	1.2
Refinish Hood Scoop	.5
Refinish Hinge	R/L .2
R&I Hood Assy	.4



044-05894

1 Panel, Hood	53301-20580	1.0	266.33
2 Cushion, Front	R/L 90541-11009	1.93	
3 Cushion, Side	R/L 90541-15014	4.63	
4 Plug, Front Hood	R/L 90950-01392	1.03	
5 Plug, Rear Hood	R/L 90950-01911	.78	
6 Hinge Assy, Hood	R 53410-20280	#2	22.58
	L 53420-20270	#2	22.58
<i>#w/Hood & Fender Removed</i>			
7 Pad, Hinge (2/Side)			
w/2.0mm Thickness	R/L 53497-06030		.98
w/o 2.0mm Thickness	R/L 53497-12050		.97
<i>#Included w/Hood Hinge Assy</i>			
8 Support, Hood	53440-20040	#2	9.55
9 Clamp, Hood Support	53455-20080	#2	08.17
10 Clip, Hood Support	53454-20010	#2	5.06
<i>#R&R Complete</i>			
11 Latch Assy	53510-20580	.3	38.81
12 Spring, Latch (1)			
.9mm Dia	90084-50002		1.20
1.8mm Dia	90506-18080		2.69
<i>#Included w/Latch Assy</i>			
13 Cable, Latch Release	53630-20610	1.0	22.89
14 Handle, Release	53601-16020-22	#2	20.46
<i>#Included in R&R Latch Release Cable</i>			
15 Holder, Cable	90959-01334	1.03	
16 Grommet, Cable (2)	90480-27007	3.12	
17 Seal Assy, Hood	L 53382-20060	.1	7.15
18 Clip, Seal (3)	L 90467-08011-83		.33
<i>#Included w/Hood Seal Assy</i>			
19 Scoop, Air (P)	76181-20902	#3	120.21
<i>(P) Paint to Match</i>			
20 Protector, Scoop	76183-20040	#3	6.12
21 Guide, Air Intake	76182-20040	#3	13.95
<i>#R&R Complete</i>			
22 Clip, Scoop (7)	76195-20030		.69

COOLING

Use Procedure Explanations 5 and 28 with the following text.

GT MODEL

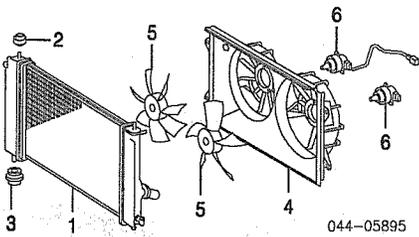
Illustration Located in Next Column

1 Radiator

TOYOTA CELICA 2000-02

COOLING Cont'd

GT MODEL Cont'd



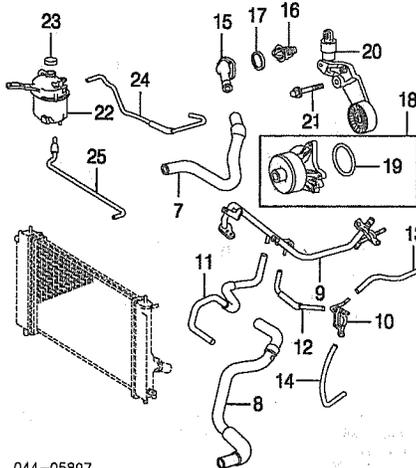
044-05895

Man Trans 16400-20060 #1.5 657.53
Auto Trans 16400-22070 #1.7 479.98

#w/Bumper Cover Removed, Includes R&R/R Air Cleaner Assy

2 Cushion, Upper Rad	R/L 16523-22010	14.18
3 Cushion, Lower Rad	R/L 16535-74210	6.92
4 Shroud, Fan	16711-22060	#1.0 95.28
5 Blade, Fan	R 16361-22060	#1.0 47.56
	L 16361-22050	#1.0 42.33
6 Motor, Fan	R 16363-22060	#1.0 151.91
	L 16363-22050	#1.0 159.63

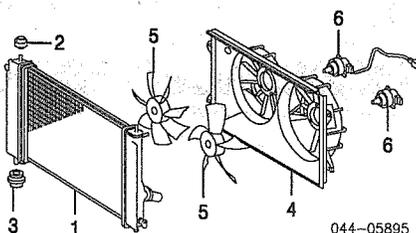
#R&R Complete, w/Radiator Removed Deduct .8



044-05897

7 Hose, Upper Rad	16572-22020	1.3	13.41
8 Hose, Lower Rad	16571-22050	1.2	19.01
9 Pipe, Water By-Pass			
No. 1	16268-22040	1.6	d44.44
No. 2	16278-22010	.7	14.72
10 Hose, Water By-Pass			
No. 1	16281-22030	1.1	0.00
No. 2	16287-22010	.4	4.88
No. 3	16261-22040	.4	4.88
No. 4	12261-22030	.4	21.74
15 Inlet, Water	16321-22050	#1.5	32.50
16 Thermostat	90916-03084	#1.5	12.86
17 Gasket, Thermostat	16325-62010	#1.5	4.57
#R&R Complete			
18 Pump Assy, Water	16100-29095	m 1.8	63.37
19 O-Ring, Water Pump	90301-69006	m	3.46
#Included w/Water Pump Assy			
20 Tensioner, Belt	16620-22011	.6	191.20
21 Bolt, Tensioner	90105-12297		2.77
22 Reservoir, Coolant	16480-22020	.4	155.22
23 Cap, Reservoir	16401-53010		19.56
24 Hose, Up'r Reservoir	16261-22050	.5	7.58
25 Hose, Lwr Reservoir	16264-22040		7.58

GT-S MODEL



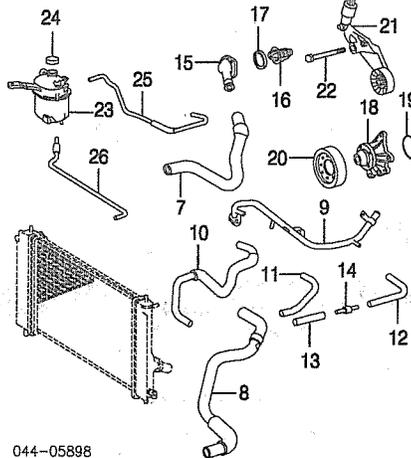
044-05895

1 Radiator			
Man Trans	16400-20060	#1.5	657.53
Auto Trans	16400-22070	#1.7	479.98

#w/Bumper Cover Removed, Includes R&R/R Air Cleaner Assy

2 Cushion, Upper Rad	R/L 16523-22010	14.18
3 Cushion, Lower Rad	R/L 16535-74210	6.92
4 Shroud, Fan	16711-22060	#1.0 95.28
5 Blade, Fan	R 16361-22060	#1.0 47.56
	L 16361-22050	#1.0 42.33
6 Motor, Fan	R 16363-22060	#1.0 151.91
	L 16363-22050	#1.0 159.63

#R&R Complete, w/Radiator Removed Deduct .8



044-05898

7 Hose, Upper Rad	16572-22020	1.3	13.41
8 Hose, Lower Rad	16571-22050	1.2	19.01
9 Pipe, Water By-Pass	16571-22080	1.2	19.01
w/6 Speed Trans	16571-22050	1.2	19.01
10 Hose, Radiator/Reservoir	16268-88600	1.6	44.18
Hose, Water By-Pass	16472-88600	.7	15.00
11 No. 1	16264-88601	.4	4.88
12 No. 2	16282-88600	.4	4.59
13 No. 3	16267-88601	.4	4.46
14 Manifold, Thermostat	90916-03124	21.19	
15 Inlet, Water	16321-88600	#1.5	32.21
16 Thermostat	90916-03084	#1.5	12.86
17 Gasket, Thermostat	16325-62010	#1.5	4.57
#R&R Complete			
18 Pump, Water	16100-29145	m 1.8	92.07
#Includes R&R Pulley			
19 O-Ring, Water Pump	90301-69007	m	3.46
20 Pulley, Water Pump	16173-88600	m .5	49.21
21 Tensioner, Belt	16620-22031	.6	191.20
22 Bolt, Tensioner	90105-12317		3.52
23 Reservoir, Coolant	16261-22060	.4	11.03
24 Cap, Reservoir	16401-53010		19.56
25 Hose, Up'r Reservoir	16261-22050	.5	7.58
26 Hose, Lwr Reservoir	16264-22040		7.58

A/C REFRIGERANT CAPACITIES

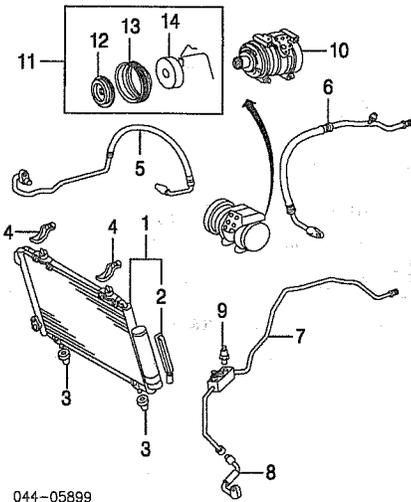
A/C R-134a Refrigerant Capacity
2000-02: 14.11-16.23 Ozs. (.875-1.00 Lbs.)

A/C /HEATER/VENTILATION

Use Procedure Explanation 6 with the following text.

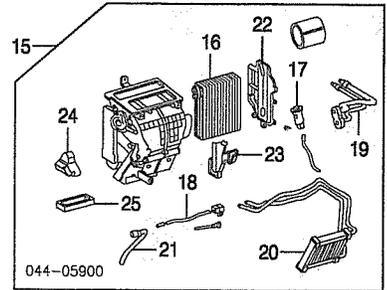
Evacuate & Recharge System	m 1.4
Recover Refrigerant	m .3

NOTE: R&R/R Does Not include recover, evacuate and recharge system.



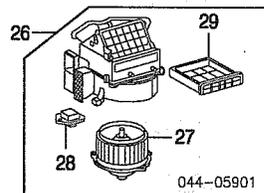
044-05899

1 Condenser Assy	88460-20560	m #.8	552.48
#w/Front Bumper Removed			
2 Receiver/Drier	88474-47010	m	227.55
#Included w/Condenser Assy			
3 Cushion, Condenser	R/L 88467-32020		5.95
4 Bracket, Condenser	R/L 88689-2D860		2.05
5 Hose, Discharge	88711-2B380	m #.8	110.52
6 Hose, Suction	88712-2D210	m #.8	106.55
#Each Additional .5			
7 Pipe, Receiver/Drier			
Dealer Installed	88716-2D620	m .8	138.81
Factory Installed	88716-2D580	m .8	127.84
8 Pipe, Front Receiver/Drier			
Dealer Installed	88716-2D600	m #.6	34.87
#Factory Installed-Serviced w/Receiver/Drier Pipe			
#w/Condenser Removed Deduct .4			
9 Switch, Pressure	88645-60020	m .5	50.63
10 Compressor	88320-2B420-84	m #1.3	R647.77
11 Clutch Assy, Compressor	88410-32200	m #1.3	338.35
#R&R Complete			
12 Hub, Clutch	88403-32010	m	98.31
13 Rotor, Clutch	88412-32120	m	187.36
14 Stator, Clutch	88411-44010	m	113.71
#Included w/Compressor Clutch Assy			



044-05900

15 Evaporator & Heater Assy	87050-20500	m #6.2	1176.68
#Includes R&I Instrument Panel & Reinforcement Bracket			
16 Evaporator	88501-20500	m #7.0	290.94
17 Valve, Expansion	88515-07020	m #7.0	98.34
18 Thermistor	88825-20510	m #7.0	12.89
19 Tube, A/C	88710-20790	m #7.0	82.69
20 Core, Heater	87107-20690	m #7.0	280.94
#R&R Complete, Includes R&I Instrument Panel & Reinforcement Bracket			
21 Hose, Cooler Unit	88539-20310	m	14.40
22 Plate, Air Filter	88899-20320	m	6.00
23 Cover, Heater Piping	87237-20020	m	6.17
24 Duct, Air	87211-20150	m	15.40
25 Plate, Cover	88899-47030	m	11.83
#Included w/Evaporator & Heater Assy			



044-05901

26 Blower Assy	00 87130-20630	m .7	356.47
	01-02 87130-20660	m .7	447.96
27 Motor, Fan	87103-20130	m .5	111.72
28 Resistor, Blower	87138-20360	m .5	57.10
29 Plate, Cover	88899-41010	m	12.46
#Included w/Blower Assy			

FRONT FENDER

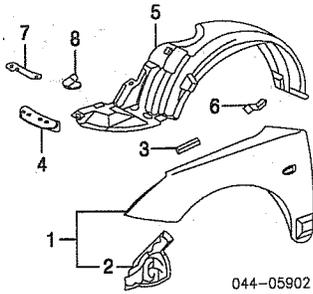
Use Procedure Explanations 7 and 28 with the following text.

SHEET METAL

Refinish Fender Outside	R/L	1.8
Add to Edge Fender	R/L	.5
R&I Fender Assy	R/L	#3.1
#Includes R&I Front Bumper Assembly, Combination Lamp & Fender Liner		

Illustration Located in Next Column

1 Fender Assy	R 53801-2B460	#3.3	245.13
	L 53802-2B460	#3.3	190.85
#Includes R&I Front Bumper Assembly, Combination Lamp & Fender Liner			
2 Panel, Lower Fender	R 53831-20160		24.38
	L 53832-20160		24.38
#Included w/Fender Assy			
3 Seal, Fender	R/L 53882-16030		.54
4 Pad, Fender	R/L 53851-47010		10.80
5 Liner, Fender	R 53875-20360	#.4	67.51
	L 53876-20380	#.4	67.51



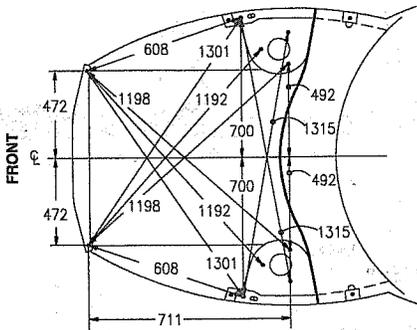
044-05902

#Included in R&R/R&R Fender

6 Clip, Liner (11/Side)	R/L 90467-10183	1.09
7 Retainer, Liner	R/L 53879-47010	6.43
8 Grommet, Liner (3/Side)	R/L 53879-20030	2.06

UNDERHOOD DIMENSIONS

061-40114

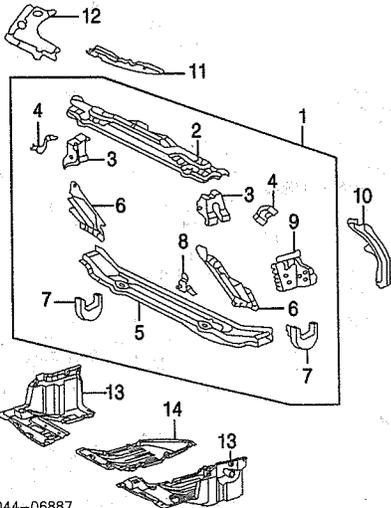


FRONT INNER STRUCTURE

Use Procedure Explanations 8 and 28 with the following text.

FRONT

Refinish Radiator Support Assy	1.5
Refinish Upper Tie Bar	.5
Refinish Side Support Panel	R/L .3
Refinish Lower Tie Bar Gusset	R/L .3
Refinish Lower Tie Bar	.5
Refinish Hood Latch Support	.3
Add to R&R Radiator Support Assy	
To R&R/R&R Base Model Mechanical Components	m #.5
#Includes R&R/R&R A/C Condenser & Receiver/Drier	
w/Auto Trans	2
To Air Lamps	.5
Evacuate & Recharge System	m 1.4
Recover Refrigerant	m .3



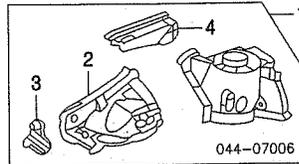
044-06887

1 Support Assy, Radiator	53201-20909	s #10.2	246.24
#Includes R&R Front Bumper Assembly & Combination Lamp Assemblies, R&R Radiator, Fan Blades, Motors & Shroud as an Assy, Horns, W/S Washer Reservoir, Hood Latch, Air Cleaner, Coolant Reservoir & Disconnect & Connect Hood Release Cable, Wiring &/or Harness			
2 Bar, Upper Tie[]	53216-20230	s #.5	69.35
3 Panel, Side Support[]	R 53211-20270	s #1.0	18.03
	L 53212-20270	s #1.0	18.03
4 Bkt, Headlamp[]	R 53233-20020	#	6.43
	L 53234-20020	#	7.34
5 Bar, Lower Tie[]	57161-20900	s #3.5	167.11
6 Gusset, Lower Tie Bar[]	R 57167-20180	s #2.0	25.61
	L 57168-20170	s #2.0	29.67
7 Reinf, Lower Tie Bar[]	R 57165-20110	s #	15.23
	L 57166-20040	s #	15.23
8 Bkt, Horn Mtg[]	53235-20040	#1.5	24.38
9 Gusset, Sidemember[]	R 57218-20030	#1.5	24.38
	L 57219-20030	#1.5	24.38
#Included w/Radiator Support Assy			
#w/Necessary Bolted Parts & Assemblies Removed			
10 Support, Hood Latch	53208-20110	.3	29.07
11 Seal, Upr Rad Supt	53292-20110	.2	33.47
12 Seal, Upper Apron	53735-20090	.2	100.63
13 Cover, Outer Under	R 51408-20090	.3	59.33
	L 51409-20120	.3	100.00
14 Cover, Center Under	51405-20060	.2	74.45

SIDE

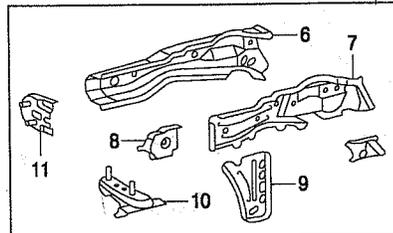
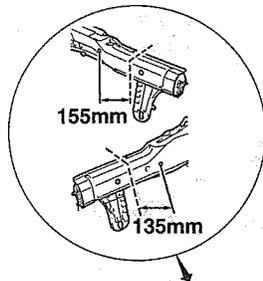
Refinish Apron & Sidemember Assy	R/L 1.5
Refinish Apron Assy	R/L 1.0
Refinish Front Apron	R/L .5
Refinish Front Sidemember Assy	R/L 1.0
Section Front Sidemember	R/L #6.0
#w/Radiator Support Removed, w/Front Apron Removed Deduct 1.5	

NOTE: For Sectioning Methods, refer to Manufacturer's Body Repair Manual.



044-07006

1 Apron Assy	R 53701-20800	s #7.5	214.83
	L 53702-20770	s #7.5	214.83
#w/Necessary Bolted Parts & Assemblies Removed			
2 Apron, Front[]	R 53701-20936	s #2.5	58.07
	L 53702-20946	s #2.5	58.07
#w/Necessary Bolted Parts & Assemblies Removed			
3 Ext, Front Apron[]	R 53713-20080	s .5	12.20
	L 53714-20090	s .5	12.20
4 Reinf, Apron[]	R 53731-20140	s 2.5	25.61
	L 53732-20140	s 2.5	25.61
#Included w/Apron Assy			

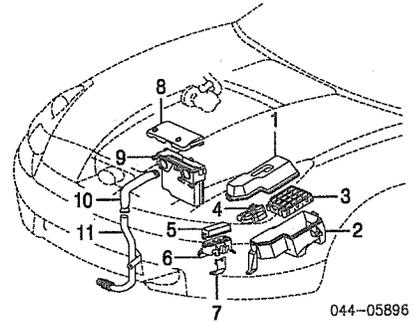


044-07007

5 Sidemember Assy, Front	R 57101-2B010	s #8.5	646.70
	L 57102-2B010	s #8.5	646.70
#Deduct 3.0 w/Apron Assy Removed, Deduct 1.5 w/Front Apron Removed			
6 Sidemember, Front[]	R 57111-20290	s #6.5	164.99
	L 57112-20291	s #6.5	164.99
#Deduct 2.0 w/Apron Assy Removed, Deduct 1.0 w/Front Apron Removed			
7 Plate, Frt Sidemember[]	R 57115-20200	s	109.46
	L 57116-20220	s	103.17
8 Extension, Sidemember[]	R 57113-20200	s	24.38
	L 57114-20150	s	24.38

9 Plate, Lwr Sidemember[]	R 57117-20120	s 1.5	26.92
	L 57118-20080	s 1.5	26.92
10 Support, Battery[]	L 53771-20110		26.04
#Included w/Front Sidemember Assy			
11 Reinf, Bumper	R 57141-20050		24.38
	L 57142-20050		23.78

ELECTRICAL COMPONENTS



044-05896

1 Cover, Upr Fuse Box	82672-2B200	.1	44.18
2 Cover, Lwr Fuse Box	82674-20050		58.70
3 Block, Fuse Box	82720-20100	m	262.48
4 Block, Eng Room Relay	82741-20040	m	24.01
5 Cover, Upr Relay Block	82662-20200	.1	12.95
6 Block, Relay	82742-20040		25.21
7 Bracket, Relay	82761-20010		7.97
8 Cover, Elect Cont Unit	82774-20010	.1	44.50
9 Box, Elect Cont Unit	82703-20010	m	107.57
10 Duct, Elect Cont Unit Outlet	82776-20010	#.4	14.15
11 Duct, Lower Elect Cont Unit	82777-20010	#.4	28.55
#w/Air Cleaner Assy Removed			

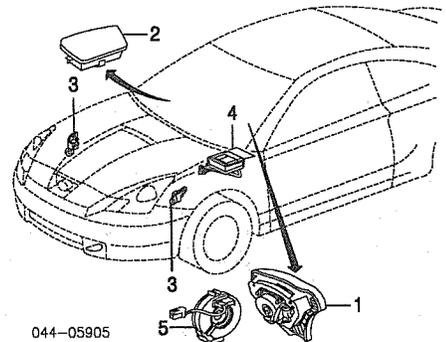
AIR BAG SYSTEM

NOTE 1: R&R Does Not include disable and enable or diagnose Air Bag System.

NOTE 2: Refer to Procedure Explanation 30 for Supplemental Restraint/Air Bag Systems Component Inspection and Replacement Information.

FRONT

Disable & Enable Air Bag System	m .3
Diagnose Air Bag System (if Required)	m .5



044-05905

1 Module, Driver Air Bag	45130-02130-C0	m .3	572.28
2 Module, Pass Air Bag	73970-20081-B0	m .5	661.39
3 Sensor, Front Air Bag	R 89173-29165	m .3	54.79
	L 89174-29045	m #.3	54.79
#w/Air Cleaner Assy Removed			
4 Sensor, Center Air Bag			
w/Side Air Bags	89170-20190	m #.8	501.76
w/o Side Air Bags	89170-20180	m #.8	501.76
#w/Center Console Removed			
5 Cable, Spiral			
w/Cruise Control	84306-32030	m .8	218.32
w/o Cruise Control	84306-52010	m .8	218.32

SIDE

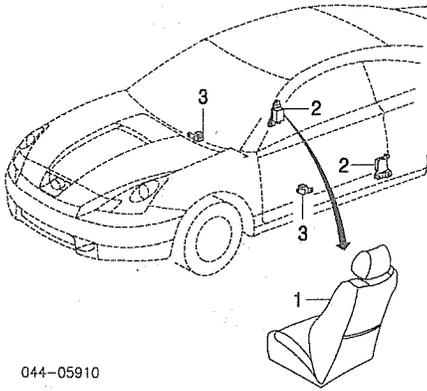
Disable & Enable Air Bag System	m .3
Diagnose Air Bag System (if Required)	m .5

Illustration Located in Next Column

1 Back, Front Seat[] (a)			
w/Side Air Bags			
Passenger Side	71410-2H820-C0	m #1.0	1069.19
Driver Side	71420-2H460-C0	m #1.0	1159.96
#Black listed, Order by Application			
(a) w/o Side Air Bag-See Front Seat Section			
#w/Front Seat Removed			

AIR BAG SYSTEM Cont'd

SIDE Cont'd



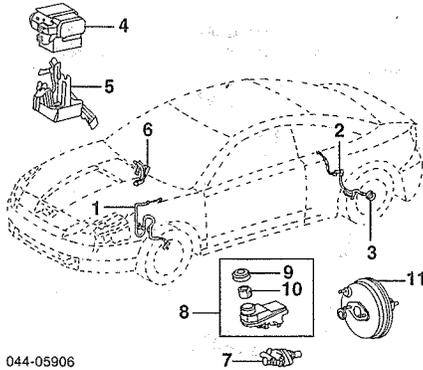
044-05910

Module, Side Air Bag-Serviced w/Front Seat Back			
2 Sensor, Side Air Bag	R 89860-20030	m #3	213.77
	L 89830-20030	m #3	213.77
#w/Quarter Trim Panel Removed			
3 Sensor, Door Side Air Bag	R 89865-20010	m #3	97.02
	L 89835-20010	m #3	97.02
#w/Door Trim Panel Removed			

ABS/BRAKES

Bleed System			
w/ABS		m	4
w/o ABS		m	3

NOTE: R&R Does Not include bleed system.



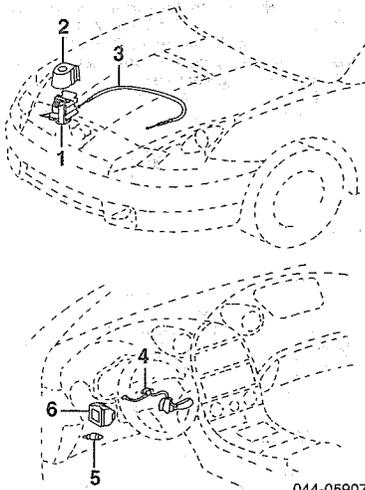
044-05906

1 Sensor, Front ABS	R 89542-20140	m #7	176.34
	L 89543-20140	m #7	176.34
2 Sensor, Rear ABS	R 89516-20010	m #7	26.86
	L 89516-20020	m #7	26.86
#R&R Both Sides 1.0			
3 Rotor, ABS Sensor-See Rear Suspension Section			
4 Actuator, ABS	44050-32010	m	2.3
5 Bracket, ABS Actuator	44590-20040	m	55.56
6 Computer, ABS	00 89540-20460	m #8	226.43
	01-02 89540-20461	m #8	224.46
7 Cylinder, Brake Master	47207-20140	m #1.4	211.55
8 Reservoir Assy, Master Cyl			
Man Trans	47220-20280	m #1.4	87.37
Auto Trans	47220-20270	m #1.4	87.37
#R&R Complete			
9 Cap, Reservoir	47230-20250		9.43
10 Strainer, Reservoir	47239-52010		5.03
#Included w/Master Cyl Reservoir Assy			
11 Booster, Brake			
GT Model	44610-2G060	m #2.6	540.87
GT-S Model	44610-2G080	m #2.6	540.87
#Includes R&R Master Cylinder & ABS Actuator			

CRUISE CONTROL SYSTEM

Illustration Located in Next Column

1 Actuator, Cruise	88200-20170	m	7	1238.53
2 Cover, Actuator	88212-42010			28.69
3 Cable, Actuator				
GT Model	78150-20180	m	4	71.31
GT-S Model	78150-20190	m	4	71.31
4 Switch, Cruise Control	84630-20150	m	1.1	112.00
5 Switch, Clutch	88280-14030	m	4	16.12
6 Computer, Cruise Control				



044-05907

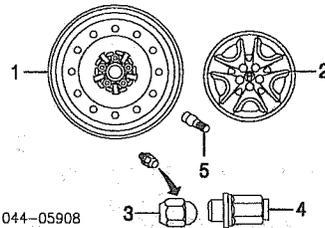
Man Trans	88240-20451	m	.9	409.92
Auto Trans	88240-20461	m	.9	409.92

WHEEL

Use Procedure Explanation 10 with the following text.

STEEL WHEEL

Refinish Wheel	5
Add to R&I Spare Wheel & Tire Assy	2

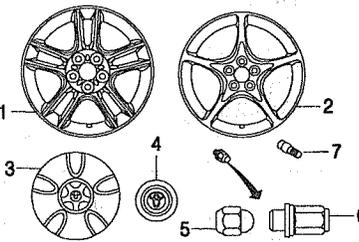


044-05908

1 Wheel, Steel	15x6-1/2J"	42611-2B270	m #3	116.88
2 Cover, Wheel		42602-20470	m #3	75.48
3 Nut, Lug				
4 Type 1		90942-01021		4.09
4 Type 2		90942-01058		5.89
5 Stem, Valve		90942-05009		7.72

ALLOY WHEEL

Add to R&I Spare Wheel & Tire Assy	2
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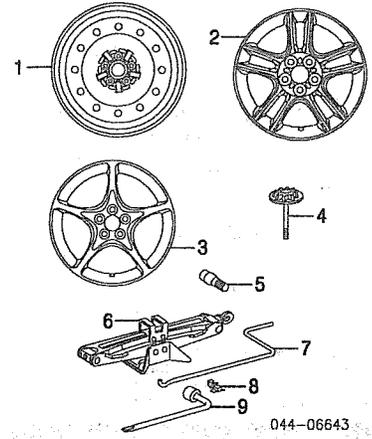
044-05909

1 Wheel, Alloy	15x6-1/2J"	42611-2B280	m #3	352.75
2 Wheel, Alloy	16x6-1/2J"	42611-2B290	m #3	376.51
3 Cap, Center		42603-20630		34.38
4 Type 1		42603-20640		12.35
4 Type 2				
5 Nut, Lug				
5 Type 1		90942-01021		4.09
5 Type 2		90942-01058		5.89
6 Stem, Valve		90942-05009		7.72

SPARE WHEEL & HARDWARE

Illustration Located in Next Column

Wheel, Spare



044-06643

1 Steel Wheels				
15x6-1/2J"	42611-2B270			116.88
16x6-1/2J"	42611-20800			96.82
Alloy Wheels				
2 15x6-1/2J"	42611-2B280			352.75
3 16x6-1/2J"	42611-2B290			376.51
4 Bolt, Anchor	51931-32010			26.95
5 Stem, Valve	90942-05009			7.72
6 Jack	09111-20140			118.95
7 Handle, Jack	09113-20030			11.12
8 Retainer, Jack Handle (2)	90959-01506			5.09
9 Wrench, Lug	09150-40010			21.86

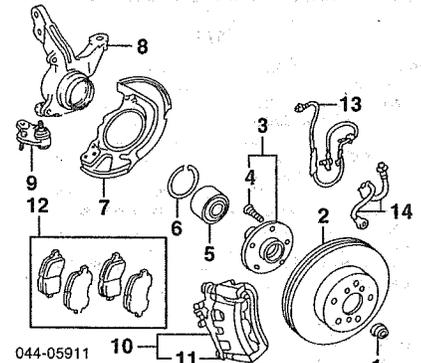
FRONT SUSPENSION

Use Procedure Explanation 11 with the following text.

R&I Suspension (One Side)	R/Lm	2.2
O/H Suspension (Includes R&I)		
One Side	R/Lm	3.2
Both Sides	m	6.0
Adjust Four Wheel Alignment	m	1.4
Bleed Brake System		
w/ABS	m	4
w/o ABS	m	3

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

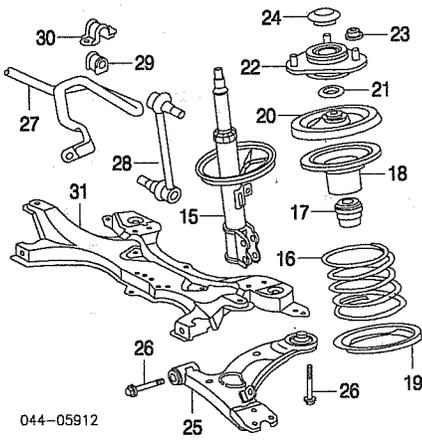
NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



044-05911

1 Nut, Lock	R/L	90177-22001	m	2.54
2 Rotor, Brake				
2000				
GT Model	R/L	43512-20700	m #6	91.30
GT-S Model	R/L	43512-20710	m #6	91.30
2001-02	R/L	43512-63010	m #6	91.30
#R&R Both Sides 1.0				
3 Hub Assy	R/L	43502-32080	m #1.9	95.77
4 Bolt, Hub	R/L	90942-02049	m	2.94
#Included w/Hub Assy				
5 Bearing	R/L	90080-36136	m #1.9	25.32
6 Ring, Snap	R/L	90521-79002	m #1.9	2.11
7 Shield, Splash				
2000				
GT Model	R	47781-47010	m #1.9	20.61
	L	47782-47010	m #1.9	20.61
GT-S Model	R	47781-20350	m #1.9	24.18
	L	47782-20350	m #1.9	24.18
2001-02	R	47781-20350	m #1.9	24.18
	L	47782-20350	m #1.9	24.18
8 Knuckle, Steering				
w/ABS	R	43211-32120	m #1.9	209.49
	L	43212-32120	m #1.9	209.49
w/o ABS	R	43211-20340	m #1.9	209.49
	L	43212-20270	m #1.9	209.49
#R&R One Side Complete, Includes R&R Rotor, R&R Both Sides 3.6				

9 Joint, Lower Ball	R/L 43330-19115	m #9	47.76
#w/Knuckle Removed Deduct .6			
10 Caliper Assy, Brake			
2000			
GT Model	R 47730-20600	m #5	279.77
	L 47750-20510	m #5	279.77
GT-S Model	R 47730-20610	m #5	334.10
	L 47750-20600	m #5	334.10
2001-02	R 47730-20610	m #5	334.10
	L 47750-20600	m #5	334.10
11 Mounting, Caliper			
2000			
GT Model	R 47721-20440	m #5	91.83
	L 47722-20130	m #5	91.83
GT-S Model	R 47721-20450	m #5	91.83
	L 47722-20140	m #5	91.83
2001-02	R 47721-20450	m #5	91.83
	L 47722-20140	m #5	91.83
#Included w/Brake Caliper Assy			
#R&R One Side Complete, R&R Both Sides .8			
12 Pad Set, Brake			
2000			
GT Model	04465-20480	m #1.0	43.68
GT-S Model	04465-2B010	m #1.0	43.68
2001-02	04465-2B010	m #1.0	43.68
#Deduct .5 for Each Caliper Removed			
13 Hose, Brake	R/L 90947-02C23-4	m #3	50.19
#w/Caliper Removed Deduct .2			
14 Sensor, Front ABS-See ABS/Brakes Section			

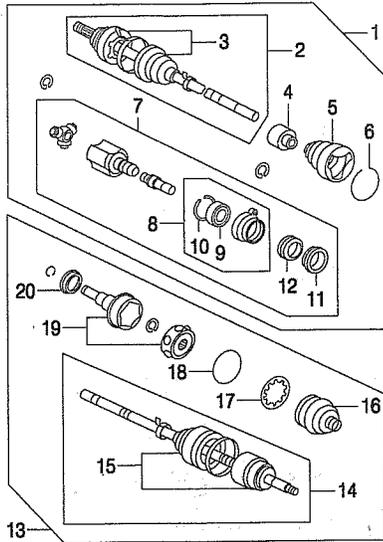


15 Strut			
2000			
GT Model	R 48510-29755	m #1.5	148.27
	L 48520-29465	m #1.5	148.27
2001-02			
GT Model	R 48510-29755	m #1.5	148.27
	L 48520-29465	m #1.5	148.27
GT-S Model	R 48510-29756	m #1.5	148.27
	L 48520-29466	m #1.5	148.27
16 Spring, Coil			
GT Model			
Man Trans	00 R/L 48131-2T290	m #1.5	45.59
	01-02 R/L 48131-2T350	m #1.5	45.94
Auto Trans	00 R/L 48131-2T300	m #1.5	47.84
	01-02 R/L 48131-2T360	m #1.5	47.66
GT-S Model			
Man Trans	00 R/L 48131-2T330	m #1.5	50.42
	01-02 R/L 48131-2T380	m #1.5	39.88
Auto Trans	00 R/L 48131-2T340	m #1.5	39.73
	01-02 R/L 48131-2T390	m #1.5	39.88
#Order by Application			
17 Bumper, Spring	R/L 48331-20150	m #1.5	9.57
18 Insulator, Upper Spring	R/L 48157-47010	m #1.5	26.04
19 Insulator, Lower Spring	R/L 48158-47010	m #1.5	11.20
20 Seat, Spring	R/L 48044-47010	m #1.5	13.89
21 Seal, Dust	R/L 90303-22049	m #1.5	3.63
22 Support, Suspension	R/L 48609-20471	m #1.5	75.71
#R&R One Side Complete, w/Knuckle Removed Deduct 1.0, R&R Both Sides 2.8			
23 Nut, Support	R/L 90178-08009	m	.86
24 Cover, Dust	R/L 48684-12070	m	8.77
25 Arm, Lower Control			
2000			
To 10-99	R 48068-20370	m #2.0	171.76
	L 48069-20370	m #2.0	171.76
From 10-99	R 48068-20380	m #2.0	171.76
	L 48069-20380	m #2.0	171.76
2001-02	R 48068-20380	m #2.0	171.76
	L 48069-20380	m #2.0	171.76
#Includes R&R Ball Joint, w/Knuckle Removed Deduct .6			
26 Bolt, Lwr Cont Arm (2/Side)	R/L 90080-11506	m	3.46
27 Bar, Stabilizer	48811-2B060	m #3.2	109.26
#Includes R&R Stabilizer Links, Bushings & Brackets, Not Included in O/H			
28 Link, Stabilizer	R/L 48820-32010	m #4	77.94
29 Bushing, Stabilizer	R/L 48815-20280	m #	10.03
30 Bracket, Stabilizer	R/L 48824-26210	m #	12.12
#Not Included in O/H			
31 Crossmember, Susp	51201-20350	m #3.5	1077.05
#w/Necessary Bolted Parts & Assemblies Removed, Not Included in O/H			

FRONT DRIVE AXLE

MAN TRANS

R&I Axle Shaft Assy R/Lm #1.8
 O/H Axle Shaft Assy (Includes R&I) R/Lm #2.8
 #w/Knuckle Removed Deduct .9
 NOTE: All Parts in this section are included in overhaul unless noted otherwise.



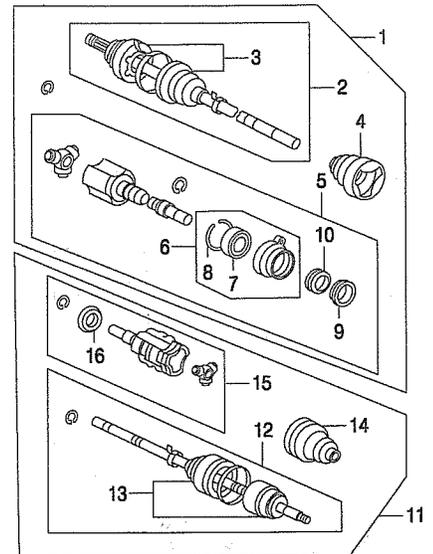
1 Shaft Assy, Right Axle			
w/ABS	43410-20800	m #1.8	410.94
w/o ABS	43410-20790	m #1.8	410.84
2 Shaft & Boot Assy			
w/ABS	00 43470-29596	m #2.8	461.94
	01-02 43470-29575	m #2.8	461.94
	00 43470-29585	m #2.8	461.94
	01-02 43470-29586	m #2.8	461.94
#w/Knuckle Removed Deduct .9			
3 Boot Kit	(a) 04438-20411	m	31.96
(a) Included w/Shaft & Boot Assy			
4 Damper, Drive Shaft	43474-12080	m	47.64
5 Boot, Inner	00 04438-20400	m	19.93
	01-02 04438-20401	m	19.93
6 Ring, Joint Snap	90521-79001	m	3.40
7 Joint Assy, Inner	43030-20100	m	362.82
8 Case Assy, Bearing	(a) 43045-20010	m	53.62
	To 12-99	m	53.62
	From 12-99	m	53.62
	2001-02	m	53.62
	43045-20040	m	53.62
	90363-36004	m	35.18
	96153-00680	m	2.94
9 Bearing	(a) (b)	m	2.94
10 Ring, Snap	(a) (b)	m	2.94
(a) Included w/Inner Joint Assy			
(b) Included w/Bearing Case Assy			
11 Cover, Outer Dust	41336-06010	m	19.41
12 Cover, Inner Dust	43458-20011	m	12.43
#Included w/Right Axle Shaft Assy			
13 Shaft Assy, Left Axle			
w/ABS	43420-20590	m #1.8	369.59
w/o ABS	43420-20540	m #1.8	369.59
14 Shaft/Boot Assy			
w/ABS	00 43470-29595	m #2.8	461.94
	01-02 43470-29575	m #2.8	461.94
	00 43470-29585	m #2.8	461.94
	01-02 43470-29586	m #2.8	461.94
#w/Knuckle Removed Deduct .9			
15 Boot Kit	(a) 04438-20411	m	31.96
(a) Included w/Shaft/Boot Assy			
16 Boot, Inner	00 04438-20400	m	19.93
	01-02 04438-20401	m	19.93
17 Ring, Outer Snap	90520-86003	m	0.00
18 Ring, Shaft Snap	90081-82005	m	2.30
19 Joint, Inner	43040-20070	m	292.46
20 Cover, Dust	41336-02030	m	3.26
#Included w/Left Axle Shaft Assy			

AUTO TRANS

R&I Axle Shaft Assy R/Lm #1.8
 O/H Axle Shaft Assy (Includes R&I) R/Lm #2.8
 #w/Knuckle Removed Deduct .9

Illustration Located in Next Column

1 Shaft Assy, Right Axle			
GT Model	43410-20770	m #1.8	393.66
w/ABS	43410-20780	m #1.8	393.66
w/o ABS			
GT-S Model			



044-05913

w/ABS	43410-20600	m #1.8	393.66
w/o ABS	43410-20760	m #1.8	393.66
2 Shaft & Boot Assy			
w/ABS	43470-29575	m #2.8	461.94
w/o ABS	43470-29565	m #2.8	461.94
#w/Knuckle Removed Deduct .9			
3 Boot Kit	(a) 04438-20390	m	31.96
(a) Included w/Shaft & Boot Assy			
4 Boot, Inner	04438-20361	m	19.93
5 Joint Assy, Inner	43030-32060	m	337.55
6 Case Assy, Bearing	(a) 43045-20010	m	53.62
	90363-36004	m	35.18
	96153-00680	m	2.94
(a) Included w/Inner Joint Assy			
(b) Included w/Bearing Case Assy			
9 Cover, Outer Dust	41336-06010	m	19.41
10 Cover, Inner Dust	43458-20011	m	12.43
#Included w/Right Axle Shaft Assy			
11 Shaft Assy, Left Axle			
GT Model			
w/ABS	43420-20581	m #1.8	352.40
w/o ABS	43420-20570	m #1.8	352.40
GT-S Model			
w/ABS	43420-20560	m #1.8	352.40
w/o ABS	43420-20550	m #1.8	352.40
12 Shaft/Boot Assy			
GT Model			
w/ABS	43470-29575	m #2.8	461.94
w/o ABS	43470-29565	m #2.8	461.94
GT-S Model			
w/ABS	00 43470-29595	m #2.8	461.94
	01-02 43470-29596	m #2.8	461.94
	00 43470-29585	m #2.8	461.94
	01-02 43470-29586	m #2.8	461.94
w/o ABS			
#w/Knuckle Removed Deduct .9			
13 Boot Kit	(a) 04438-20390	m	31.96
(a) Included w/Shaft/Boot Assy			
14 Boot, Inner	04438-12470	m	19.93
15 Joint Assy, Inner	43040-32040	m	277.31
16 Cover, Dust	(a) 41336-06010	m	19.41
(a) Included w/Left Axle Shaft Assy			
(a) Included w/Inner Joint Assy			

FRONT STEERING LINKAGE/GEAR

R&I Steering Gear Assy m 3.2
 O/H Steering Gear (Includes R&I) m 4.9

NOTE 1: R&R/R&R or O/H Does Not Include adjust wheel alignment.

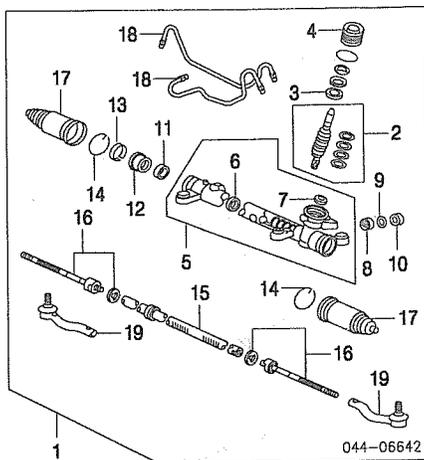
NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

Illustration Located in Next Column

1 Gear Assy	44200-20881	m 3.4	1154.62
2 Valve, Power	44201-20470	m	533.15
3 Bearing	90363-30078	m	4.97
4 Cover, Dust	44283-32020	m	20.69
5 Housing Assy, Rack	44203-20421	m 4.9	479.54
6 Seal, Rack Tube	(a) 90310-25030	m	3.92
	90310-25032	m	3.69
(a) Included w/Rack Housing Assy			
8 Guide, Rack	45053-32010	m	20.69
9 Seal, Rack Guide	90902-08003	m	.46
10 Cap, Spring	45524-32010	m	7.12
11 Seal, Cylinder Stopper	90310-25028	m	3.92
12 Stopper, End	44275-32030	m	14.09
13 Ring, Snap	90521-50002	m	7.72
14 Wire, Cylinder Stopper	R/L 90560-14073	m	.91

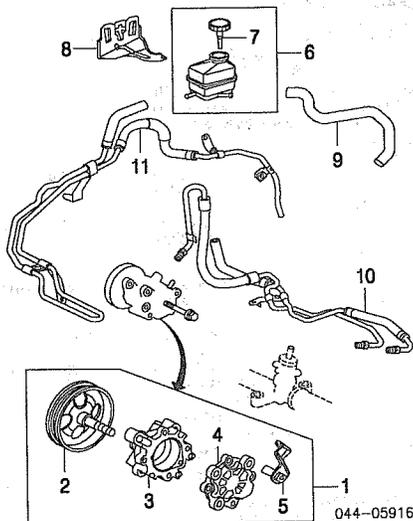
TOYOTA CELICA 2000-02

FRONT STEERING LINKAGE/GEAR Cont'd



15 Rack, Steering	R 44204-20400	m	244.50
16 Rod, Inner Tie	R/L 45503-49035	m #3.8	112.32
#Includes R&I Steering Gear & R&R Boot & Tie Rod End			
17 Boot	R/L 45535-32070	m #6	16.23
#Includes R&R Tie Rod End			
18 Tube, Pressure	R 44418-20370	m	20.01
	L 44419-20370	m	27.72
19 End, Tie Rod	R 45046-49085	m #3	46.22
	L 45047-49015	m #3	46.22
#Included w/Gear Assy			

STEERING PUMP

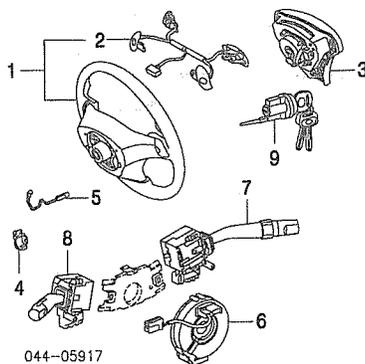


1 Pump Assy, Steering	44310-20830	m 1.6	376.54
GT Model	44310-20840	m 1.6	376.54
2 Pulley, Pump	44303-32010	m	89.31
GT Model	44303-20010	m	94.97
3 Housing, Front	44302-32100	m	93.37
4 Housing, Rear			
2000			
To 12-99	44304-32040	m	57.45
From 12-99	44304-32041	m	57.45
2001-02	44304-32041	m	57.45
5 Bracket, Pump	44442-20030	m	7.29
#Included w/Steering Pump Assy			
6 Reservoir Assy, Pump	44360-20220	m .6	156.19
7 Cap, Reservoir	44305-20041	m	24.72
#Included w/Pump Reservoir Assy			
8 Bracket, Reservoir	44390-20050	#2	9.12
#w/Reservoir Assy Removed			
9 Hose, Reservoir/Pump	44348-20610	m 4	59.62
10 Tube, Pressure	44410-2B310	m 1.5	230.95
11 Tube, Return	44406-20810	m 1.7	236.61
Switch, Pressure	89438-33010	m 5	28.69

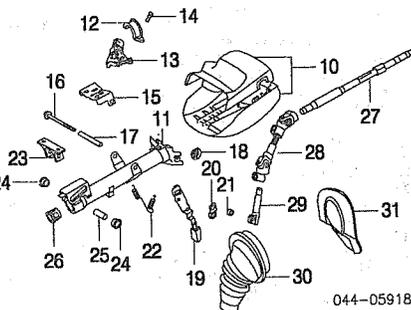
STEERING WHEEL/COLUMN

R&I Steering Column	m 2.0
O/H Steering Column (Includes R&I)	m 3.5

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Wheel Assy, Steering			
Urethane	45100-2B720-C0	m .5	475.94
w/Cruise Control	45100-2B700-C0	m .5	346.33
Leather			
w/Cruise Control	45100-2B730-C0	m .5	923.55
Man Trans	45100-2B740-C0	m .5	964.05
Auto Trans			
w/o Cruise Control	45100-2B690-C0	m .5	591.40
Man Trans	45100-2B710-C0	m .5	d1179.88
Auto Trans			
2 Switch, Trans Control	84610-20020	m	163.10
w/Cruise Control	84610-20010	m	64.36
w/o Cruise Control			
#Included w/Steering Wheel Assy			
3 Module, Driver Air Bag-See Air Bag System Section		m .5	74.14
4 Switch, Ignition	84450-52010	m	27.72
5 Switch, Unlock Warning	84052-32030	m .7	18.09
6 Cable, Spiral-See Air Bag System Section			
7 Switch, Wiper			
w/Rear Wiper	84652-2G470	m #9	142.93
w/o Rear Wiper	84652-2G460	m #9	98.74
8 Switch, Headlamp			
w/Fog Lamps	84140-20680	m #9	112.32
w/o Fog Lamps	84140-20670	m #9	101.29
#R&R Both 1.3			
9 Cylinder & Keys	69057-20490	m 1.3	80.70



10 Cover, Column	45286-20950-C0	m .3	64.08
11 Tube, Steering Column	45205-20350	m 3.5	63.42
12 Brkt, Upper Steering	45271-16020	m	7.57
13 Brkt, Lwr Steering			
Man Trans	45280-20650	m	165.33
Auto Trans	45280-20660	m	165.33
14 Bolt, Strg Lock Set	45897-12020	m	2.77
15 Bracket, Column Supt	45878-52010	m	11.63
16 Bolt, Tilt Lever Lock	45831-52010	m	3.46
17 Collar, Tilt Strg Supt	45814-52010	m	1.23
18 Stopper, Tilt Strg	45893-52010	m	2.74
19 Lever, Tilt Adjust	45826-20170	m 2.4	7.66
20 Reinf, Tilt Supt	45821-52010	m	1.89
21 Nut, Tilt Strg Adjust	45833-52010	m	3.26
22 Spring, Column Tube	45261-20010	m	2.09
23 Supt, Tilt Steering	45277-28030	m	7.00
24 Collar, Strg Supt	R 45813-52010	m	.80
	L 45813-52020	m	.80
25 Spacer, Strg Brkt	45877-52010	m	3.80
26 Bushing, Strg Main Shaft	45273-20060	m	11.75
27 Shaft, Steering Main	45210-20340	m 3.5	297.20
28 Shaft, Upr Intermediate			
2000			
To 4-00	45260-20420	m 3.5	173.51
From 4-00	45260-20430	m 3.5	173.51
2001-02	45260-20430	m 3.5	173.51
29 Shaft, Lwr Intermediate	45221-32120	m	123.98
30 Cover, Strg Hole	45025-20480	m	65.33
31 Seal, Strg Hole Cover	45259-20070	m	16.09

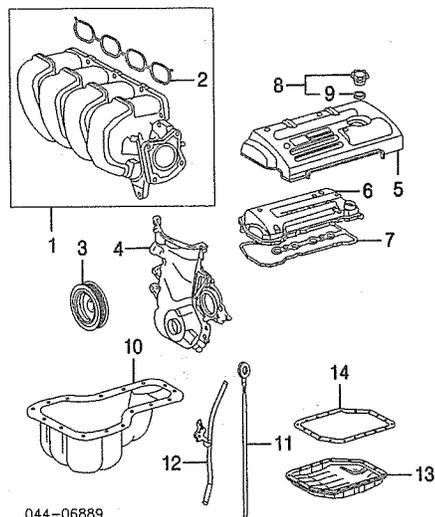
ENGINE/TRANS

Use Procedure Explanation 12 with the following text.

GT MODEL

R&I Engine/Trans Assy	m 10.6
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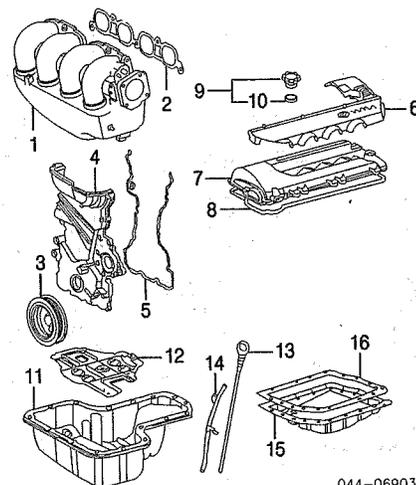
Add to R&I Engine/Trans Assy
w/Auto Transm .4



1 Manifold Assy, Intake	17120-22010	m 2.3	278.22
2 Gasket, Intake	17171-22030	m	5.59
#Includes w/Intake Manifold Assy			
3 Pulley, Crankshaft	13470-0D010	m .9	190.65
4 Cover, Timing	11321-22021	m #3.8	171.93
#Includes R&R Crankshaft Pulley			
5 Cover, Outer Valve	11212-22030	m .2	43.87
6 Cover, Inner Valve	11201-22060	m #8	270.36
#Includes R&R Outer Valve Cover			
7 Gasket, Valve Cover	11213-0D040	m	17.73
8 Cap Assy, Oil Filler	12180-0D010		9.12
9 Gasket, Cap	90430-37140		1.57
#Included w/Oil Filler Cap Assy			
10 Pan, Eng Oil	12101-0D010	m 2.6	94.97
11 Dipstick, Eng Oil	11452-22030	m	11.52
12 Tube, Eng Dipstick	11452-22030	m .5	13.66
13 Pan, Trans Oil	35106-21020	m 1.9	83.60
14 Gasket, Trans Oil Pan	35168-21010	m	10.23

GT-S MODEL

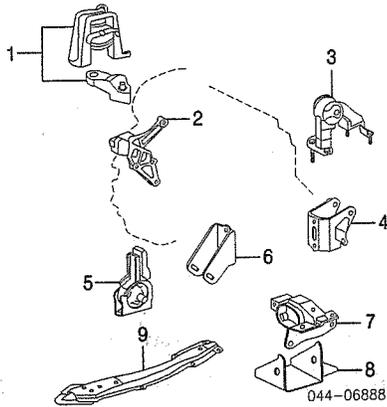
R&I Engine/Trans Assym 11.0
Add to R&I Engine/Trans Assy
w/Auto Transm .4



1 Manifold, Intake	17109-88600	m 2.3	580.45
2 Gasket, Intake	17177-88600	m	7.86
3 Pulley, Crankshaft	13470-88600	m .9	190.65
4 Cover, Timing			
2000			
To 4-00	11321-22021	m #3.9	171.93
From 4-00	11321-88601	m #3.9	221.81
2001-02	11321-88601	m #3.9	221.81
#Includes R&R Crankshaft Pulley			
5 Gasket, Timing Cover	11328-88600	m	11.72
6 Cover, Outer Valve	11212-22051	m .2	28.27
7 Cover, Inner Valve	11201-88600	m #9	303.17
#Includes R&R Outer Valve Cover			
8 Gasket, Valve Cover	11213-88600	m	13.07
9 Cap Assy, Oil Filler	12180-0D010		9.12
10 Gasket, Oil Filler Cap	90430-37140		1.57
#Included w/Oil Filler Cap Assy			
11 Pan, Eng Oil	12101-22040	m 2.6	94.97
12 Plate, Oil Pan Baffle	12123-88601	m	23.06

13 Dipstick, Eng Oil	15301-88600		11.52
14 Tube, Eng Dipstick	11452-88600	.5	13.66
15 Pan, Trans Oil	35106-52020	m 1.9	59.62
16 Gasket, Trans Oil Pan	35168-52020	m	11.20

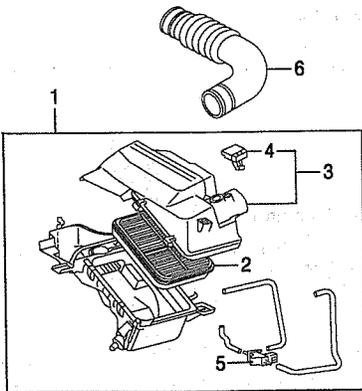
ENGINE/TRANS MOUNTS



1 Mount, Front Eng			
GT Model	12305-22030	.9	83.31
Man Trans	12305-22040	.9	83.31
Auto Trans			
GT-S Model			
Man Trans	12305-22051	.9	83.31
Auto Trans	12305-22060	.9	83.31
2 Brkt, Lwr Frt Eng Mount			
GT Model	12315-22020	#2	68.48
GT-S Model	12315-22030	#2	85.82
<i>#w/Mount Removed</i>			
3 Mount, Right Side Eng			
Man Trans	12371-22060	#1.8	77.65
Auto Trans	12371-22070	#1.8	77.65
4 Bracket, Right Eng Mount			
Man Trans	12321-22030	#1.8	33.47
Auto Trans	12321-22040	#1.8	37.87
<i>#R&R Complete</i>			
5 Mount, Left Side Eng			
Man Trans	12361-22030	.9	77.65
Auto Trans	12361-22040	.9	72.28
6 Bracket, Left Eng Mount			
Man Trans	12311-22020	#2	33.47
Auto Trans			
GT Model	12311-22030	#2	33.47
GT-S Model	12316-22050	#2	46.93
<i>#w/Mount Removed</i>			
7 Mount, Trans			
Man Trans	12372-22020	1.0	77.65
Auto Trans	12372-22030	1.0	77.65
8 Bracket, Trans Mount			
Man Trans	12325-22010	#2	33.47
Auto Trans			
GT Model	12325-22020	#2	42.93
GT-S Model	12325-22030	#2	33.47
<i>#w/Mount Removed</i>			
9 Crossmember, Eng Mtg	51204-20160	m 1.7	192.13

AIR CLEANER

R&I Air Cleaner Assy 6



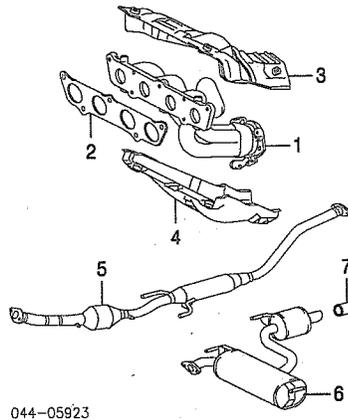
044-05922

1 Cleaner Assy, Air	17700-22100	.6	457.45
2 Element, Cleaner	17801-16020-83	.2	14.87
3 Cover Assy, Air Cleaner	17705-22070	.3	253.07
4 Meter, Air Flow (a)	22204-0D030	m .3	151.10
<i>(a) Included w/Air Cleaner Cover Assy</i>			
5 Valve, Vacuum Switch	90910-12130		96.54
<i>†Included w/Air Cleaner Assy</i>			
6 Hose, Air Cleaner			

GT Model	17881-22030	.2	69.42
GT-S Model	17881-22020	.2	69.42

EXHAUST

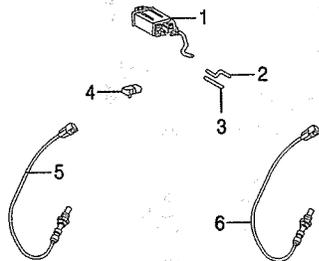
R&R Exhaust System Complete #1.3
#Does Not Include R&R Exhaust Manifold & Covers



044-05923

1 Manifold, Exhaust			
GT Model	17104-22050	m #1.1	184.63
GT-S Model	17141-88600	m #1.1	184.63
<i>#Includes R&R Upper & Lower Manifold Covers</i>			
2 Gasket, Manifold			
GT Model	17173-22010	m	24.52
GT-S Model	17173-88600	m	18.93
3 Cover, Upper Manifold			
GT Model	17167-22040	#4	103.49
GT Model	00 17167-88600	#4	96.23
GT-S Model	01-02 17167-88602	#4	96.23
4 Cover, Lower Manifold			
GT Model	17168-22040	#4	47.01
GT-S Model	17168-88600	#4	56.47
<i>#R&R Complete</i>			
5 Pipe, Front Exhaust			
GT Model	17410-22070	.9	1000.53
GT-S Model	17410-22100	.9	1102.58
6 Muffler, Rear			
GT Model	17430-22070	.7	219.60
GT Model	17430-22080	.7	219.60
GT-S Model	17408-46020		55.28
7 Extention, Muffler			

EMISSION SYSTEM

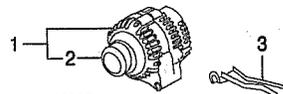


044-06895

1 Canister, Vapor	77740-20512	m #5	268.79
<i>#w/Muffler Removed</i>			
2 Hose, No. 1 Emission	95333-08020		6.23
3 Hose, No. 2 Emission	95333-08030		9.09
4 Sensor, Vapor Pressure	89461-20010	m	187.08
5 Sensor, Front Oxygen			
GT Model	89465-20670	m #5	132.24
GT-S Model	89465-20700	m #5	132.24
6 Sensor, Rear Oxygen			
GT Model	89465-20680	m #5	148.96
GT-S Model	89465-20710	m #5	148.96
<i>#Each Additional Add .3</i>			

ELECTRICAL

ALTERNATOR

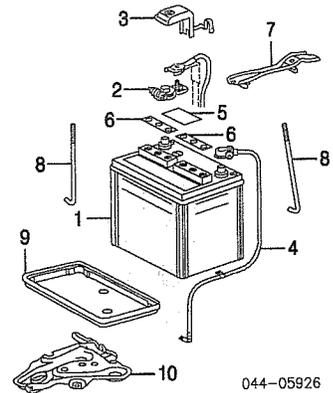


044-05925

1 Alternator Assy			
GT Model			
Man Trans			
2000			

To 5-00	27060-22020-84	m .7	R345.81
From 5-00	27060-22180	m .7	492.81
2001-02	27060-22180	m .7	492.81
Auto Trans	27060-22040-84	m .7	R345.81
GT-S Model			
Man Trans			
2000			
To 5-00	27060-22200	m .7	492.81
From 5-00	27060-22200	m .7	492.81
2001-02	27060-22200	m .7	492.81
Auto Trans	27060-22090-84	m .7	R345.81
2 Pulley, Alternator	27411-50050	m	19.18
<i>†Included w/Alternator Assy</i>			
3 Bracket, Alternator Belt, Drive	12511-88601		14.59
	90916-02310	.5	59.94
<i>†Order by Application</i>			

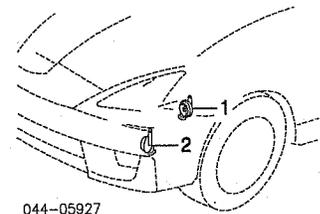
BATTERY



044-05926

1 Battery	N.A.	.3	0.00
2 Terminal, Positive	90982-05035		14.40
3 Cover, Terminal			
2000			
To 4-00	82821-12290		9.43
From 4-00	82821-20350		8.55
2001-02	82821-20350		8.55
4 Cable, Positive Battery †			
GT Model	82123-20400	.5	29.43
GT-S Model			
Man Trans	82123-20400	.5	29.43
Auto Trans	82123-20420	.5	29.43
<i>†Order by Application</i>			
5 Label, Battery Caution-See Information Labels Section			
6 Label, Battery Info-See Information Labels Section			
7 Bar, Hold-Down	74403-20080		25.12
8 Bolt, Hold-Down (2)	74451-20150		1.51
9 Tray, Battery	74431-35030	#.5	29.04
<i>#Includes R&R Battery</i>			
10 Support, Battery	74403-20080		25.12

HORN



044-05927

1 Horn, High Note			
Denso Brand	86510-20290	.3	49.59
Maruko Brand	86510-20280	.3	49.59
2 Horn, Low Note			
Denso Brand	86520-20310	.3	49.59
Maruko Brand	86520-20300	.3	49.59

IGNITION

R&R Ignition Coils Complete m .6

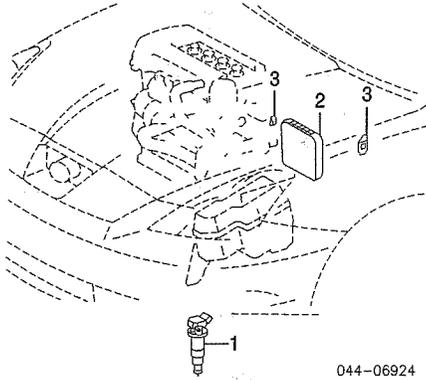
Illustration Located in Next Column

1 Coil, Ignition (4)			
GT Model	90919-02239	m #2	82.73
GT-S Model	90919-02238	m #2	82.73
<i>#R&R All .6</i>			
2 Computer, Eng Control †			
GT Model			
Man Trans	00 89666-20030	m .8	1110.06
	01-02 89666-20032	m .8	1110.06
Auto Trans	00 89666-20041	m .8	1136.35
	01-02 89666-20042	m .8	1136.35
GT-S Model			

TOYOTA CELICA 2000-02

ELECTRICAL Cont'd

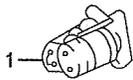
IGNITION Cont'd



044-06924

Man Trans	00 89666-20080	m	.8	d1277.45
	01-02 89666-20083	m	.8	1110.06
Auto Trans	00 89666-20090	m	.8	d1321.89
	01-02 89666-20093	m	.8	1136.35
*Order by Application				
3 Bracket, Computer	R 89667-20410			4.92
	L 89668-20360			3.74

STARTER



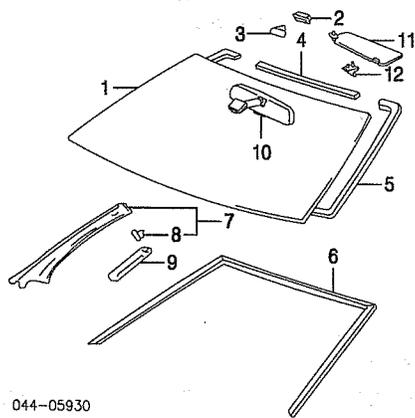
044-05929

1 Starter				
GT Model				
1.2 KW	28100-22050	m	.9	328.39
1.4 KW	28100-22060-84	m	.9	R229.76
GT-S Model				
1.2 KW	28100-22070	m	.9	344.47
1.4 KW	28100-22080-84	m	.9	R241.24

WINDSHIELD

Use Procedure Explanation 13 with the following text.

R&I Windshield Glass #3.5
 #Includes Clean Up Old Adhesive as Necessary

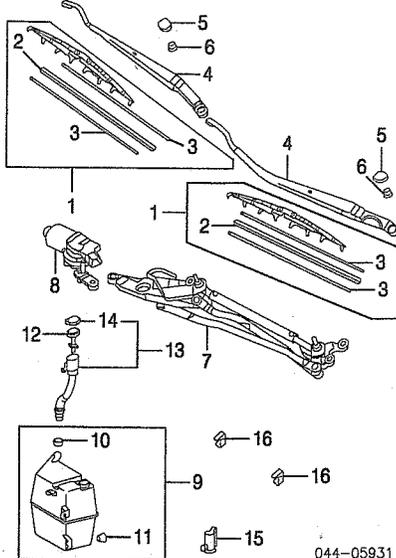


044-05930

1 Glass, Windshield				
Toyota (Green)	56101-20040	#3.2	416.31	
NAGS (Green)	FW02160GTN	#3.2	1154.45	
#Includes Clean Up Old Adhesive as Necessary				
Stopper, Glass				
2 No. 1	R/L 56115-33040		2.86	
2 No. 2	R/L 56116-22050		1.69	
4 Dam, Upper Windshield	56118-20060		3.89	
5 Dam, Side/Lower Windshield	56117-20250		11.49	
6 Moulding, Reveal	75531-20370	#3.2	40.70	
#Included in R&R Windshield				
7 Garnish Assy, W/S Pillar	R 62210-20090-B1	2	70.31	
	L 62220-20090-B1	2	70.31	
8 Clip, Garnish (a) (2/Side)	R/L 90468-05060		.69	
(a) Included w/ W/S Pillar Garnish Assy				
9 Cover, Garnish	R 62221-20050		26.49	
	L 62222-20050		26.49	
10 Mirror, Rear View	87810-AA010	2	92.63	
11 Visor, Sun	R 74310-2D220-B0	2	57.73	
	L 74320-2D070-B0	2	57.73	

12 Holder, Sun Visor R/L 74348-12030-B0 6.43

WIPER SYSTEM



044-05931

1 Blade Assy, Wiper	R 85212-44030	.2	11.19
	L 85222-20460	.2	32.52
2 Insert, Blade	R 85214-YZFF2	.1	3.40
	L 85214-YZFF1	.1	3.40
3 Plate, Backing (2/Side)	R 85224-44020	.54	
	L 85224-44060	3.14	
#Included w/Wiper Blade Assy			
4 Arm, Wiper	R 85211-20450	#2	74.79
	L 85221-20440	#2	55.40
#Includes R&R Wiper Blade or Insert			
5 Cap, Wiper Arm	R/L 85292-13010		4.14
6 Nut, Wiper Arm	R/L 90179-10223		.86
7 Link, Wiper			
w/Cold Climate Spec	85150-2B020	.8	154.30
w/o Cold Climate Spec	85150-2B010	.8	154.30
8 Motor, Wiper			
w/Cold Climate Spec	85110-2B040	.5	187.25
w/o Cold Climate Spec	85110-2B020	.5	182.70
9 Reservoir Assy, Washer			
2.5 Liter Tank	85315-20580	#1.0	24.81
4.5 Liter Tank	85315-20600	#1.0	78.88
#w/Right Fender Liner Removed Deduct .4			
10 Gasket, Reservoir	85336-30160		4.37
11 Bushing, Reservoir	90099-32089		2.37
#Included w/Washer Reservoir Assy			
12 Filter, Reservoir			
w/Cold Climate Spec	85312-24010		10.92
w/o Cold Climate Spec	85313-20130		7.92
13 Inlet Assy, Reservoir	85301-20030		18.06
14 Cap, Reservoir	85316-42011		3.92
#Included w/Reservoir Inlet Assy			
15 Motor & Pump			
w/Rear Wiper			
w/Cold Climate Spec	85330-20470	#1.0	42.16
w/o Cold Climate Spec	85330-20460	#1.0	42.16
w/o Rear Wiper	85330-35080	#1.0	42.16
#Included in R&R Washer Reservoir			
16 Nozzle, Spray			
2 Jet	R/L 85381-20190	.3	14.66
3 Jet	R/L 85381-20200	.3	12.00

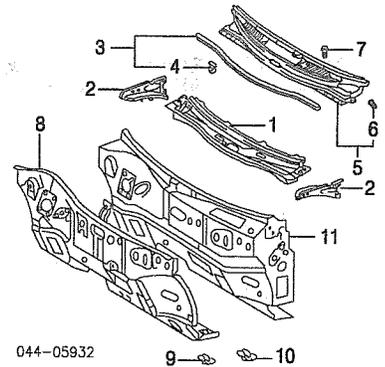
COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.

Refinish Cowl Panel	1.0
R&I Top Cowl Louver Assy	
w/Cold Climate Spec	.5
w/o Cold Climate Spec	.5

Illustration Located in Next Column

1 Panel, Cowl	55700-2B210	6.5	419.58
2 Panel, Side Cowl	R 55713-20160		48.59
	L 55714-20160		48.59
3 Seal Assy, Top Hood/Cowl	53383-20200		24.78
4 Clip, Seal (6)	90467-10146		.86
#Included w/Top Hood/Cowl Seal Assy			
5 Louver Assy, Top Cowl			
w/Cold Climate Spec	55708-20310	.5	262.82
w/o Cold Climate Spec	55708-20300	.5	238.81
6 Clip, Outer Louver	R/L 67771-32150		1.64
#Included w/Top Cowl Louver Assy			
7 Clip, Inner Louver	R/L 55799-12010		4.20
8 Panel, Dash			
Man Trans			
4, 6 Speaker System	55101-2B880		334.41



044-05932

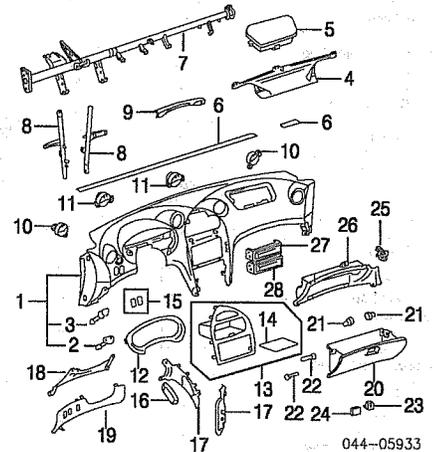
8 Speaker System	55101-2B870	334.41
Auto Trans		
4, 6 Speaker System	55101-2B890	334.41
8 Speaker System	55101-2B860	334.41
9 Cover, Dash Panel Hole	R 55129-32030	7.63
	L 55139-32010	7.63
10 Cover, Dash Panel Opng	R/L 55257-32010	3.40
11 Insulator, Dash Panel	55210-20330	310.12

INSTRUMENT PANEL

Use Procedure Explanation 14 with the following text.

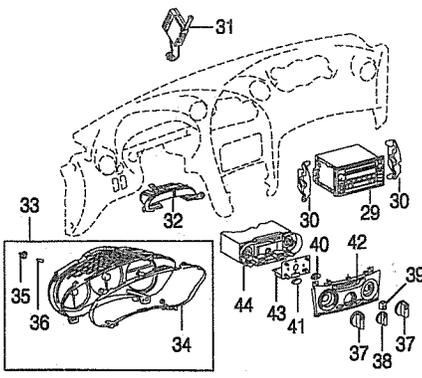
R&I Instrument Panel Assy m 4.5

NOTE: All Parts in this section are included in R&R Instrument Panel unless noted otherwise.



044-05933

1 Panel Assy, Instrument	55301-20201-B0	m 6.0	435.68
2 Pin, No.1 Instrument Pin (2)	55328-20120		3.34
3 Pin, No.2 Instrument Pin	90249-04029		1.32
#Included w/Instrument Panel Assy			
4 Duct, Defroster	55950-20190		53.62
5 Module, Pass Air Bag-See Air Bag System Section			
6 Cushion, Inst Pnl	R 55357-20050		2.57
	L 55359-20040		17.95
7 Reinf, Inst Panel	55330-20330	#4	191.48
#w/Instrument Panel Removed, Not Included in R&R Instrument Panel			
8 Brace, Inst Panel	R 55306-20320		24.92
	L 55307-20200		24.92
9 Insert, Lower Reinf	R 55464-20170		10.66
10 Outlet, Side Air	R 55670-20270-B0	.2	37.24
	L 55650-20330-B0	.2	37.24
11 Outlet, Center, Air	R/L 55660-20270-B0	.2	37.24
12 Panel, Cluster Finish	55411-20680	.3	85.20
13 Panel Assy, Center Finish	55405-20340	.4	174.16
14 Mat, Bottom Box	58917-20020		17.23
#Included w/Center Finish Panel Assy			
15 Cover, Spare Switch Hole	55539-32010-B8		3.17
16 Cover, Fuse Box Opening	55545-20070-B0		17.52
17 Panel, Finish End	R 55435-20160-B0		50.19
	L 55436-20130-B0		50.19
18 Panel, Finish	55431-20200	.3	24.04
19 Cover, Under	55432-20380-B0	.3	85.82
20 Box, Glove	55550-20210-B0	.3	117.35
21 Pin, Glove Box Stopper (2)	55531-20170		3.17
22 Shaft, Glove Box Hinge	R/L 55574-10010		5.74
23 Handle, Glove Box	55565-22020-B7		2.00
24 Cover, Glove Box Lock	55569-22030-B7		2.63
Cylinder & Key, Glove Box Lock	68056-20330		
25 Brlt, Lock Mtg	55308-20230	.2	70.17
26 Housing, Glove Box	55433-20160-B0	.6	109.60
27 Cover, No. 1 Radio Opening	55521-18010		18.75
28 Cover, No. 2 Radio Opening	55521-16030		5.33



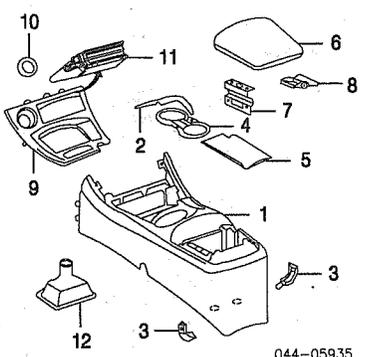
044-06640

29 Radio					
4, 6 Speaker System	86120-2B680	.8	1377.33		
8 Speaker System	86120-2B690	.8	1339.42		
30 Bracket, Radio	R 86211-20410		11.63		
	L 86212-20400		11.63		
31 Amplifier, Radio	86280-20460	.6	436.86		
32 Clock, Digital	83910-20750	.3	225.86		
33 Meter Assy, Combination					
GT Model					
Man Trans	83800-2B051	m	.7	459.52	
Auto Trans	83800-2B211	m	.7	458.00	
GT-S Model					
Man Trans	83800-2B061	m	.7	459.52	
Auto Trans	83800-2B081	m	.7	474.65	
<i>(Order by Application)</i>					
34 Glass, Combination Meter	83852-2B010		19.72		
35 Socket, Comb Meter Bulb (3)	83101-14040		2.57		
36 Bulb, Comb Meter (3)	90039-53009		1.11		
<i>(Included w/Combination Meter Assy)</i>					
37 Knob, No.1 Heater	R/L 55905-2B080		8.40		
38 Knob, No.2 Heater	55905-2B090		7.77		
39 Knob, No.3 Heater	55905-2B700		7.34		
40 Knob, No.4 Heater	55905-2B720		10.32		
41 Knob, No.5 Heater	55905-2B740		5.06		
42 Plate, Heater Control	55519-20340		65.33		
43 Circuit, Heater Control	84020-20050		66.59		
44 Control, Heater					
Man A/C	55910-20690	m	.5	133.75	
Auto A/C	55910-20720	m	.5	133.75	

CENTER CONSOLE

Use Procedure Explanation 14 with the following text.

R&L Center Console	5
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044-05935

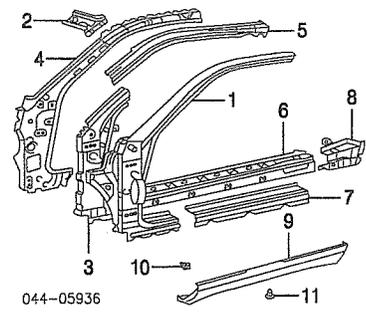
1 Console, Floor	58801-20270-B0	.8	143.49
2 Brkt, Frt Console Mtg	58997-20070		5.83
3 Brkt, Rear Console Mtg	R/L 58995-20080		3.94
Carpet, Console Box			
4 Type A	58916-20030		10.40
5 Type B	58916-20050		12.20
6 Lid, Console Box	58905-20370-B0	.2	31.72
7 Hinge, Console Box Lid	58907-20050		10.75
8 Latch, Box Lid	58908-32040		7.37
9 Panel, Upr Console			
Man Trans	58804-20330	.3	53.33
Auto Trans	58804-20340	.3	53.33
10 Bezel, Cigarette Lighter	55477-20110		1.91
11 Ashtray	74102-20300		52.36
12 Cover, Shifting	58908-20160-C0		41.67

ROCKER/PILLARS/FLOOR

Use Procedure Explanations 14, 15 and 28 with the following text.

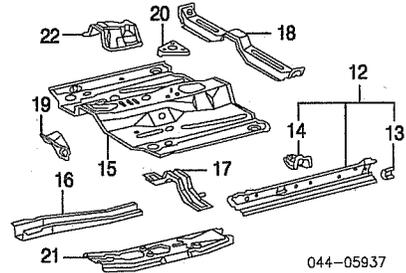
SHEET METAL/EXTERIOR TRIM

Refinish Outer Hinge Pillar	R/L	1.0
Refinish Rocker Panel	R/L	1.4
R&L Rocker Moulding	R/L	.4



044-05936

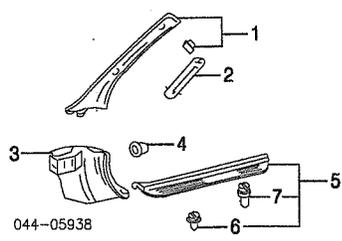
1 Pillar, Outer Hinge	R 61131-20530	s	7.5	145.76
	L 61132-20470	s	7.5	145.76
2 Reinf, Upr Pillar	R 61173-20110		1.5	21.69
	L 61174-20110		1.5	21.69
3 Reinf, Lwr Pillar	R 61108-20140	s	3.0	121.81
	L 61109-20140	s	3.0	121.81
4 Pillar, Inner Hinge	R 61042-20270	s	3.5	158.99
	L 61042-20030	s	3.5	118.95
5 Rail, Outer Roof Side	R 61213-20040			119.86
	L 61214-20040			119.86
6 Reinf, Frt Rocker Panel	R 61431-20030	s	3.0	95.91
	L 61432-20030	s	3.0	95.91
7 Panel, Outer Rocker	R 61401-20410	s	6.5	119.86
	L 61402-20410	s	6.5	119.86
8 Reinf, Rear Rocker Panel	R 61413-20130	s	1.0	51.73
	L 61414-20140	s	1.0	51.73
9 Moulding, Rocker Panel				
Black	R 76911-20060-C0	.4	327.35	
	L 76912-20060-C0	.4	327.35	
Gray	R 76911-20060-B0	.4	327.35	
	L 76912-20060-B0	.4	327.35	
10 Clip, No.1 Rocker Mldg				
(9/Side)	R/L 90467-10162			.86
11 Clip, No.2 Rocker Mldg				
(7/Side)	R/L 90467-08185			.83



044-05937

12 Panel Assy, Inner Rocker	R 57401-20390	s	3.5	142.58
	L 57402-20420	s	3.5	142.58
13 Reinf, Belt Anchor	R/L 61685-22010			8.77
14 Bracket, Front Seat	R 57488-20100			29.78
	L 57489-20100			29.78
<i>(Included w/Inner Rocker Panel Assy)</i>				
15 Pan, Front Floor				
2000				
To 6-00	58111-20901			432.21
From 6-00	58111-20902			432.21
2001				
To 10-00	58111-20902			432.21
From 10-00	58111-20903			432.21
2002	58111-20903			432.21
16 Reinf, Under Floor	R/L 57417-47010			88.97
17 Reinf, Center Floor	57509-47010			76.05
18 Crossmember, Floor	57451-20150			107.92
19 Footrest				
w/Alum	58192-20090			78.25
w/o Alum	58192-20080			31.87
20 Reinf, Parking Brake	58171-20150			20.46
21 Support, Shift & Select Lever	58123-20100			120.21
22 Reinf, Belt Anchor	58161-20260			105.37

INTERIOR TRIM



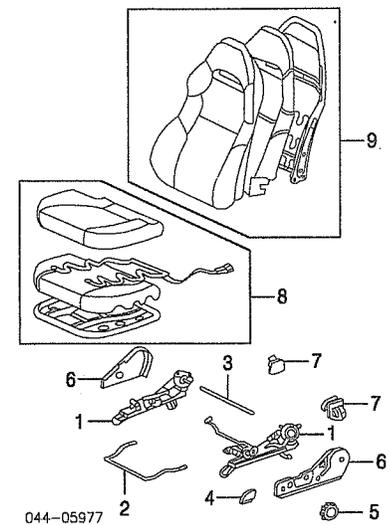
044-05938

1 Garnish Assy, W/S Pillar-See Windshield Section				
2 Cover, Garnish-See Windshield Section				
3 Panel, Cowl Trim	R 62111-20290-B0	.2	35.98	
	L 62112-20370-B0	.2	37.87	
4 Clip, Cowl Trim Pnl	R/L 90467-06120			1.23

5 Plate Assy, Scuff	R 67913-20240-B0	.2	98.11
	L 67914-20200-B0	.2	98.11
6 Clip, No.1 Scuff Plate	R/L 67921-32010		.91
(5/Side)			
7 Clip, No.2 Scuff Plate	R/L 90467-08179		.86
(2/Side)			
<i>(Included w/Scuff Plate Assy)</i>			

FRONT SEAT

R&L Front Seat Assy	R/L	.3
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044-05977

1 Adjuster, Seat Track				
Passenger Side	R 72011-20290	#7	227.07	
	L 72021-20260	#7	208.35	
Driver Side	R 72022-20300	#7	208.35	
	L 72012-20330	#7	274.31	
#R&R Both One Seat				
2 Rod, Seat Track Adjuster				
Passenger Side	72201-20130		15.23	
Driver Side	72201-20130		15.23	
3 Pipe, Connecting				
Passenger Side	72345-47010		17.89	
Driver Side	72345-47010		17.89	
4 Handle, Adj Recliner				
Passenger Side	72525-16010-P5		10.80	
Driver Side	72526-16010-P5		10.80	
5 Knob, Seat Adjuster				
Driver Side	72592-20040-B6		12.72	
6 Cover, Seat Cushion				
Passenger Side	R 71811-20320-B0	#4	42.58	
	L 71881-20140-B0	#4	27.98	
Driver Side	R 71882-20140-B0	#4	27.98	
	L 71812-20280-B0	#4	42.58	
#R&R Both One Seat .5				
7 Cover, Rear Seat Track				
Passenger Side	R 72137-20090-C0		8.29	
	L 72157-20050-C0		8.29	
Driver Side	R 72158-20050-C0		8.29	
	L 72138-20050-C0		8.29	
8 Cushion, Front Seat				
Passenger Side	R 71410-2H820-C0	#7	1069.19	
w/Side Air Bags	71410-2H780-C0	#7	737.38	
Driver Side	R 71420-2H460-C0	#7	1159.96	
w/Side Air Bags	71420-2H410-C0	#7	768.56	
#Includes R&R Seat Track Adjusters				
9 Back, Front Seat (a)				
w/o Side Air Bags				
Passenger Side	71040-20180-C0	.9	923.80	
Driver Side	71040-20180-C0	.9	923.80	
<i>(Black listed, Order by Application)</i>				
<i>(a) w/Side Air Bag-See Air Bag System Section</i>				

REAR SEAT

R&L Rear Seat Assy		.4
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SEAT BELTS

FRONT

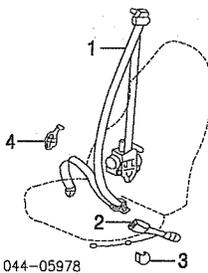
Illustration Located in Next Column

1 Belt, Retractor	R 73210-2B160-C1	.9	186.37
	L 73220-20830-C1	.9	186.37
2 Buckle, Belt	R/L 73380-20510-C0	.4	22.22
3 Cap, Belt Anchor Cover	R/L 73233-33010-C0		4.14
4 Guide, Retractor	R/L 73187-20010		3.20

TOYOTA CELICA 2000-02

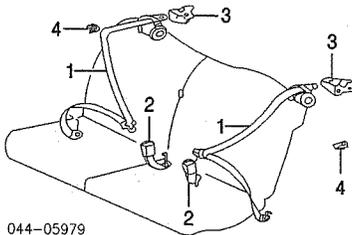
SEAT BELTS Cont'd

FRONT Cont'd



044-05978

REAR



044-05979

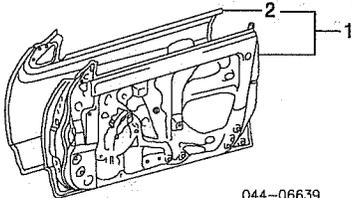
1 Belt, Retractor	R/L 73360-20820-C1	#9	111.20
#Includes R&L Rear Seat & Quarter Trim			
2 Buckle, Belt	R/L 73380-20510-C0	#2	22.22
#w/Rear Seat Removed			
3 Bracket, Belt Anchor	R 73015-20050		18.41
	L 73016-20010		18.41
4 Guide, Retractor	R/L 73371-16050-B7		3.92

FRONT DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside	R/L	2.2
Add for Jamb & Interior	R/L	1.0
Add for Jamb	R/L	.5
R&L Door Assy	R/L	1.0
Add to R&R Door Shell Assy w/Pwr Windows	R/L	.3



044-06639

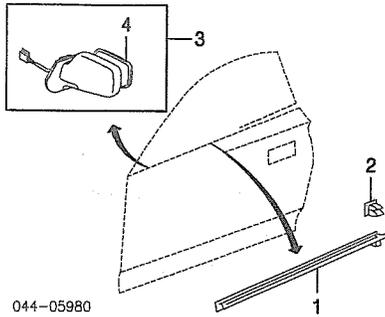
1 Shell Assy, Door	R 67001-2B170	#5.0	883.09
	L 67002-2B150	#5.0	883.09
#Includes R&L R&R Mirror			
2 Panel, Door Repair	R 67111-20400	#6.5	166.27
	L 67112-20420	#6.5	166.27
#Included w/Door Shell Assy			
#Includes R&L R&R Mirror & Door Glass			

EXTERIOR TRIM

Refinish Rear View Mirror	R/L	.7
R&L Belt Moulding	R/L	#.9
#Includes R&L Mirror & Trim Panel		
R&L Mirror	R/L	#.7
#Includes R&L Trim Panel		

Illustration Located in Next Column

1 Moulding, Belt	R 75711-20440	#2	89.60
	L 75712-20370	#2	89.60
#w/Mirror & Trim Panel Removed			
2 Grommet, Moulding	R/L 90189-04118		.71
3 Mirror Assy, Rear View			
Black			
Code 202	R 87910-2D110-C0	#3	180.07
	L 87940-2D230-C0	#3	180.07



044-05980

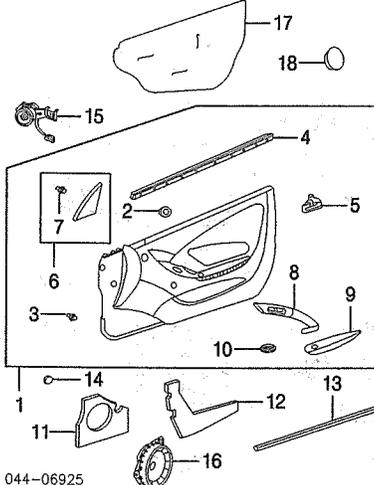
Code 210	R 87910-2D110-C1	#3	180.07
	L 87940-2D230-C1	#3	180.07
Blue (Code 8M6)	R 87910-2D110-J0	#3	180.07
	L 87940-2D230-J0	#3	180.07
Red (Code 3P0)	R 87910-2D110-D0	#3	180.07
	L 87940-2D230-D0	#3	180.07
Silver (Code 1D0)	R 87910-2D110-B0	#3	180.07
	L 87940-2D230-B0	#3	180.07
White (Code 040)	R 87910-2D110-A0	#3	180.07
	L 87940-2D230-A0	#3	180.07
Yellow (Code 576)	R 87910-2D110-F0	#3	180.07
	L 87940-2D110-F0	#3	0.00

#w/Trim Panel Removed			
4 Glass, Rear View Mirror	R 87931-2D110		34.03
	L 87961-2D230		34.03
#Included w/Rear View Mirror Assy			

INTERIOR TRIM

R&L Trim Panel	R/L	.4
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NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.



044-06925

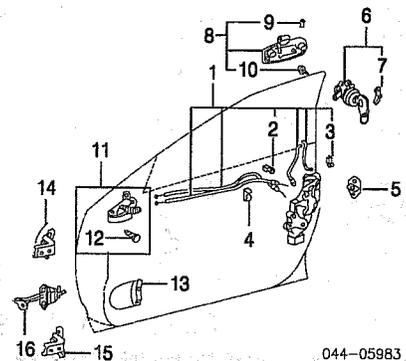
1 Panel Assy, Trim			
Man Windows			
w/Tweeter Speaker	R 67610-2G731-C3	.5	567.85
	L 67660-20101-C3	.5	567.85
w/o Tweeter Speaker	R 67610-2G711-C3	.5	567.85
	L 67660-20080-C0	.5	564.70
Pwr Windows			
Type A			
w/Tweeter Speaker	R 67610-2G771-C3	.5	567.85
	L 67660-20110-C0	.5	564.70
w/o Tweeter Speaker	R 67610-2G741-C3	.5	567.85
	L 67660-20141-C3	.5	567.85
Type B			
w/Tweeter Speaker	R 67610-2G781-C1	.5	567.85
	L 67660-20151-C1	.5	567.85
w/o Tweeter Speaker	R 67610-2G750-C0	.5	564.70
	L 67660-20121-C1	.5	567.85
Type C			
w/Tweeter Speaker	R 67610-2G791-C1	.5	779.19
	L 67660-20161-C1	.5	779.19
w/o Tweeter Speaker	R 67610-2G761-C1	.5	779.19
	L 67660-20131-C1	.5	779.19
#(Order by Application)			
2 Grille, Up Speaker	R 67651-20070-B0		2.06
	L 67652-20060-B0		2.06
3 Retainer, Door Trim			
(4/Side)	R/L 90467-10161		.80
4 W/Strip, Inner Belt	R 68171-20120		22.37
	L 68172-20110		22.37
5 Handle Assy, Inside	#See Hardware Section		
6 Garnish Assy, Door Frame Brkt	R 67491-20400		7.54
	L 67492-20420		7.54
7 Retainer, Garnish (a)	R/L 90467-10167		.86
(a) Included w/Door Frame Brkt Garnish Assy			
8 Grip, Assist	R 74630-20060-C0		71.31

9 Panel, Armrest	L 74640-20080-C0		71.31
	R 74210-20240-C0		95.60
	L 74220-20240-C0		95.60
10 Cap, Armrest Base	R 74615-20020		3.77
	L 74616-20010		3.77
#Included w/Trim Panel Assy			
Pad, Center Door Trim			
11 Type A	R/L 67717-20280		6.83
12 Type B	R/L 67731-20080		6.83
13 Seal, Lower	R/L 67743-20110		15.92
14 Plug, Trim Panel Hole (2/Side)	R/L 90950-01800-B7		2.63
15 Speaker, Upper			
4, 6 Speaker System	R 86160-2B470	#2	60.65
	L 86160-2B480	#2	60.65
8 Speaker System	R 86160-2B520	#2	60.65
	L 86160-2B530	#2	60.65
#w/Trim Panel Removed, Not Included in R&R Trim Panel			
16 Speaker, Lower			
4 Speaker System	R/L 86160-2B450	#3	72.17
6 Speaker System	R/L 86160-2B460	#3	129.45
8 Speaker System	R/L 86160-2B500	#3	180.98
17 Shield, Moisture	R 67831-20500	#	9.23
	L 67832-20330	#	9.23
#w/Trim Panel Removed, Not Included in R&R Trim Panel			
18 Reflector, Door	R/L 81910-21030		16.23

HARDWARE

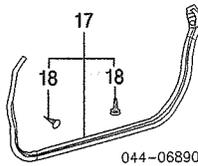
Refinish Outside Handle	R/L	.4
Refinish Upper Hinge	R/L	.2
Refinish Lower Hinge	R/L	.2
R&L Outside Handle	R/L	#.7

#Includes R&L Trim Panel



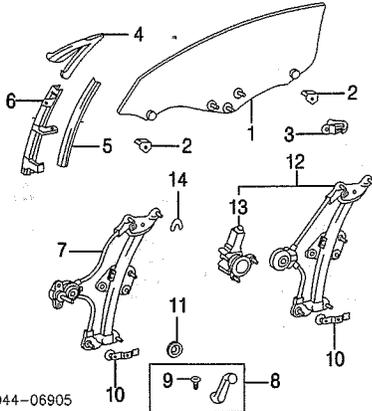
044-05983

1 Latch Assy, Front Door			
Man Lock	R 69310-20700	#3	107.26
	L 69320-20690	#3	107.26
Pwr Locks	R 69030-20500	#3	210.72
	L 69040-20550	#3	210.72
#w/Trim Panel Removed			
2 Clip, Latch	R/L 69759-AA030		.77
3 Retainer, Control Rod	R/L 69759-AA040		.77
#Included w/Front Door Latch Assy			
4 Clamp, Door Link	R/L 69749-32040		2.57
5 Striker, Latch	R/L 69410-47010	.2	16.38
6 Cylinder & Key Assy	R 69051-20460	#3	38.22
	L 69052-20440	#3	38.22
#w/Trim Panel Removed			
7 Retainer, Lock Cylinder	R 69759-32090		.91
	L 69759-32100		.91
#Included w/Cylinder & Key Assy			
8 Handle Assy, Outside			
Back			
Code 202	R 69210-20370-C0	#3	78.57
	L 69220-20370-C0	#3	78.57
Code 210	R 69210-20370-C1	#3	78.57
	L 69220-20370-C1	#3	78.57
Blue (Code 8M6)	R 69210-20370-J0	#3	78.57
	L 69220-20370-J0	#3	78.57
Fed (Code 3P0)	R 69210-20370-D0	#3	78.57
	L 69220-20370-D0	#3	78.57
Silver (Code 1D0)	R 69210-20370-B0	#3	78.57
	L 69220-20370-B0	#3	78.57
White (Code 040)	R 69210-20370-A0	#3	78.57
	L 69220-20370-A0	#3	78.57
Yellow (Code 576)	R 69210-20370-F0	#3	78.57
	L 69220-20370-F0	#3	78.57
#w/Trim Panel Removed			
9 Retainer, Outside Handle	R 69293-12030		1.91
	L 69293-12040		1.91
10 Cushion, Outside Handle (2/Side)	R/L 90541-04018		.66
#Included w/Outside Handle Assy			
11 Handle Assy, Inside	R 69205-20180-C0	.2	30.87
	L 69206-20180-C0	.2	30.87
12 Cushion, Inside Handle	R/L 90541-04014		.66
#Included w/Inside Handle Assy			
13 Bezel, Inside Handle	R 69297-20010		4.23
	L 69298-20010		4.23
14 Hinge, Upper	R 69710-02020	#2	35.67
	L 69720-02020	#2	35.67
15 Hinge, Lower	R 69730-12110	#2	39.13
	L 69740-12110	#2	39.13
#w/Door Removed			
16 Check, Door	R 69610-20190	#2	65.96
	L 68620-20060	#2	65.96
#w/Trim Panel Removed			



17 W/Strip Assy, Door	R 67861-20420	4	21.99
	L 67862-20420	4	21.99
18 Retainer, Weatherstrip			
Black (7/Side)	R/L 67869-20030		3.09
Natural (19/Side)	R/L 67867-20030		2.29
†Included w/Door W/Strip Assy			

GLASS & PARTS



4 Glass, Door			
Toyota (Green)	R 68111-20810	1.2	d141.47
	L 68112-20730	1.2	d141.47
NACS (Green)	R/L FD20866-7GTDN	1.2	698.75
2 Stopper, Glass (2/Side)	R/L 67211-30070		4.97
3 Stabilizer, Glass	R 67235-22090		7.57
	L 67236-22040		7.57
4 W/Strip, Upper	R 67869-20020		13.14
	L 67864-20020		13.14
5 Channel, Glass	R/L 68141-20310		27.04
6 Run, Glass	R 67401-20210		41.95
	L 67402-20200		41.95
7 Regulator, Manual	R 69810-20420	#1.5	77.48
	L 69820-20440	#1.5	77.48
†Includes R&R Door Glass			
8 Handle Assy, Regulator	R/L 69260-20090-C0		12.84
9 Ring, Snap	R/L 90520-01274		.69
†Included w/Regulator Handle Assy			
10 Plate, Regulator	R/L 69285-22010-08		1.40
11 Plate, Handle	R/L 69285-22010-08		1.40
12 Regulator Assy, Power	R 69810-20400	#1.5	331.29
	L 69820-20420	#1.5	331.29
13 Motor, Regulator	R 69801-20290	#1.7	77.48
	L 69802-20310	#1.7	77.48
†Included w/Power Regulator Assy			
†Includes R&R Door Glass			
14 Shim, Regulator	R/L 63277-20030		1.46
†AS Required			

ROOF

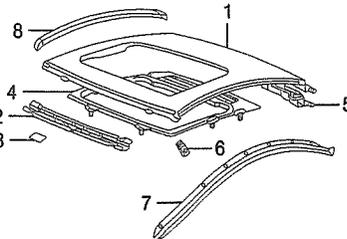
Use Procedure Explanations 17 and 28 with the following text.

SHEET METAL W/SUNROOF

Refinish Roof Outside	#2.3
†Includes Refinish Sunroof Panel	
R&I Roof Drip Center Moulding	R/L .3
R&I Roof Drip Side Moulding	R/L .3

Illustration Located in Next Column

1 Panel, Roof	63111-20640	#16.5	533.65
†Includes R&I Sunroof			
2 Panel, Front Header	63132-20250	2.0	49.62
3 Plate, Insulator (3)	61826-22020		2.57
4 Reinf, Sunroof	63104-20080		120.21
5 Panel, Rear Header	63105-20110	2.0	114.20
6 Bracket, Sunroof Hsg	R/L 61281-20090		3.74
7 Moulding, Side Roof Drip	R 75551-20500	.7	89.60
	L 75552-20500	.7	89.60
8 Moulding, Center Roof Drip	R 75555-20090	.3	36.30
	L 75556-20090	.3	36.30
9 W/Strip Assy, Roof Rail	R 62381-20120	.5	50.22
	L 62382-20120	.5	50.22
10 Retainer, W/Strip	R/L 67868-89101		.77

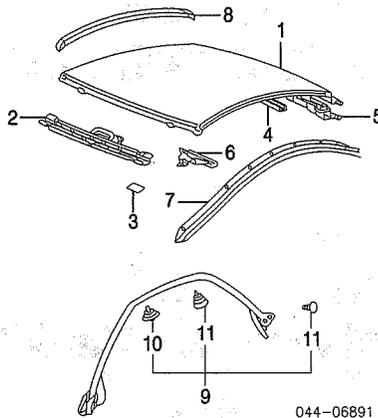


044-06771

11 Clip, Weatherstrip	R/L 67869-20030	3.09
Black	R/L 67869-20070	2.03
White		
†Included w/Roof Rail W/Strip Assy		

SHEET METAL W/O SUNROOF

Refinish Roof Outside	2.3
R&I Roof Drip Side Moulding	R/L .3

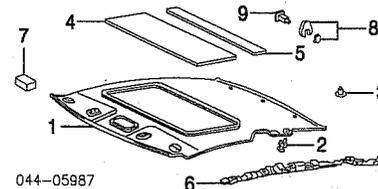


044-06891

1 Panel, Roof	63111-20110	14.5	d613.66
2 Panel, Front Header	63102-20320	2.0	61.39
3 Plate, Insulator (3)	61826-22020		2.57
4 Reinf, Center Roof	63141-20230		30.67
5 Panel, Rear Header	63105-20110	2.0	114.20
6 Bracket, Lamp	63137-20120		9.09
7 Moulding, Side Roof Drip	R 75551-20500	.7	89.60
	L 75552-20500	.7	89.60
8 Moulding, Center Roof Drip	R 75555-20090	.3	36.30
	L 75556-20090	.3	36.30
9 W/Strip Assy, Roof Rail	R 62381-20120	.5	50.22
	L 62382-20120	.5	50.22
10 Retainer, W/Strip	R/L 67868-89101		.77
11 Clip, Weatherstrip	R/L 67869-20030	3.09	
Black	R/L 67869-20070	2.03	
White			
†Included w/Roof Rail W/Strip Assy			

INTERIOR TRIM

R&I Headliner		
w/Sunroof		4.0
w/o Sunroof		4.0



044-05987

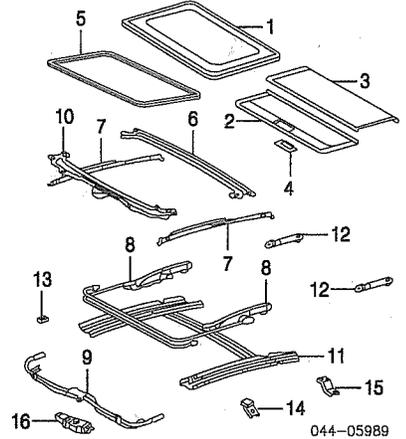
1 Headliner			
w/Sunroof	63310-2B710-B0	4.0	580.45
w/o Sunroof	63310-2B700-B0	4.0	580.45
2 Retainer, Frt Headliner	R/L 90467-07146		1.09
3 Retainer, Rear Headliner (3)	90467-05021-B8		1.03
4 Pad, Frt Headliner	63343-20180		14.43

5 Pad, Rear Headliner	63344-20140		5.43
6 Pad, Side Roof Rail	R 62435-20050		33.47
	L 62436-20050		33.47
7 Support, Headliner (3)	63361-20190		.80
8 Hook, Coat	R/L 74631-20060-B0		0.00
9 Stopper, Coat Hook	R/L 63368-20040		5.06

SUNROOF

Refinish Sunroof Panel	1.0
R&I Sunroof Assy	#2.5
O/H Sunroof Assy (Includes R&I)	#3.0
†w/Headliner Removed	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



044-05989

1 Panel, Sunroof			
Glass	63201-20192	.7	278.91
Painted			
Blue (Code 8M6)	63201-20192	.7	278.91
Red (Code 3P0)	63201-20192	.7	278.91
Silver (Code 1D0)	63201-20192	.7	278.91
White (Code 040)	63201-20192	.7	278.91
01-02	63201-20192	.7	278.91
Yellow (Code 576)	63201-20181-F0	.7	278.65
2 Sunshade, Front	63306-20081-B0		157.45
3 Sunshade, Rear	63303-20032-B0		167.53
4 Knob, Sunshade	63328-95D00-B0		7.23
5 Moulding, Opening Trim	63318-20110-B0		25.24
6 Channel, Rear Drip	63214-20060		35.04
7 Channel, Side Drip	R 63212-20010		35.04
	L 63213-20010		0.00
8 Cable, Drive	R 63223-20111		195.28
	L 63224-20111		195.28
9 Casing, Cable Guide	63221-20100		107.92
10 Deflector, Wind	63231-20020	.4	46.07
11 Rail, Guide	63202-20011		138.18
12 Stopper, Sunroof	R 63229-20020		11.95
	L 63229-20030		11.95
13 Stopper, Sunshade	R/L 63229-20010		1.17
14 Brkt, Frt Hsg Mtg (2/Side)	R/L 63241-20020		4.34
15 Brkt, Rear Hsg Mtg	R/L 63245-20150		4.94
16 Motor, Sunroof	63260-20120	2.6	431.25

QUARTER PANEL

Use Procedure Explanations 20 and 28 with the following text.

SHEET METAL

Refinish Quarter Outside	R/L 2.2
Add to Edge Panel	R/L .5
Add for Pillar	R/L .5
Refinish Fuel Door	R/L #.4

†Included in Refinish Left Quarter Outside		
R&R Both Quarter Panels		31.4
R&R Roof & Both Quarter Panels		
w/Sunroof		44.4
w/o Sunroof		42.4
R&R Rear Body Panel & Both Quarter Panels		34.4
R&R Roof, Both Quarter Panels & Rear Body Panel		
w/Sunroof		47.4
w/o Sunroof		45.4
Add to R&R Quarter Panel		
To R&I Quarter Glass	R/L	.2

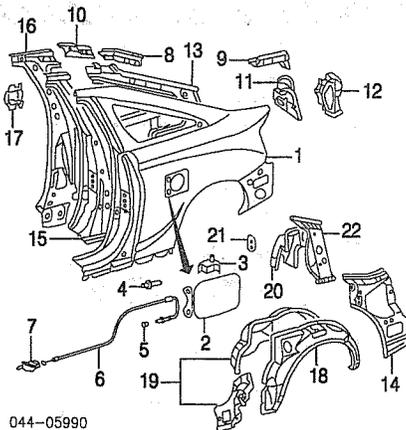
Illustration Located in Next Column

1 Panel, Outer Quarter	R 61611-2B540	#15.5	672.99
	L 61602-2D420	#16.0	672.99
†Includes R&I/R&R Rocker Moulding, Deduct 3.5 w/Roof			
Removed, Deduction Includes Common Surfaces & Included Operations			
2 Door, Fuel Filter	L 77350-20310	.2	39.44
3 Spring, Fuel Door	L 77360-48010		3.54
4 Pin, Fuel Door (2)	L 90269-06017		1.24

TOYOTA CELICA 2000-02

QUARTER PANEL Cont'd

SHEET METAL Cont'd



044-05990

5 Retainer, Fuel Door Lock	L 77377-12050		4.17
6 Cable, Fuel Door Release	L 77037-20140	8	25.44
7 Handle, Release Cable	L 77306-20050		16.52
8 Extension, Quarter Panel	R 61627-20901		21.89
	L 61628-20901		21.89
9 Trough, Luggage Compartment	R 61621-20901	1.0	33.75
	L 61622-20901	1.0	33.75
10 Reinf, Side Outer Roof	R 61713-20100		31.07
	L 61714-20100		31.07
11 Reinf, Liftgate Opening	R 61743-20040	1.0	24.04
	L 61744-20040	1.0	24.04
12 Housing, Rear Lamp	R 61697-20070	2.0	39.13
	L 61698-20070	2.0	39.13
13 Panel, Inner Quarter	R 61613-20170	4.0	170.68
	L 61614-20170	4.0	170.68
14 Panel, Inr Rear Quarter	R 61617-20160	2.0	76.05
	L 61618-20160	2.0	76.05
15 Pillar, Lock	R 61301-20360	3.0	145.44
	L 61302-20470	3.0	145.44
16 Reinf, Lock Pillar	R 61343-20190	2.5	160.59
	L 61344-20190	2.5	160.59
17 Retainer, Lock Pillar	R/L 61397-20050		4.37
18 Wheelhouse, Outer	R 61631-20320	3.0	107.26
	L 61632-20900	3.0	123.06
19 Wheelhouse, Inner	R 61633-20908	s 3.5	142.93
	L 61608-20930	s 3.5	142.93
20 Gusset, Rear Wheelhouse	R 61655-20040		68.16
	L 61656-20020		68.16
21 Retainer, Rear Seat Back	R/L 61691-20040		10.57
22 Brace, Wheelhouse	R 61747-20180	1.5	45.13
	L 61748-20170	1.5	45.13

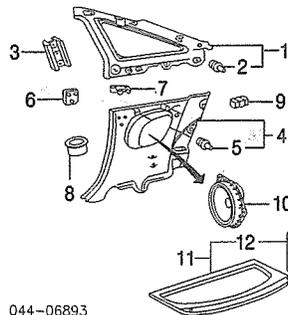
044-05991

23 Duct, Quarter Vent	L 62940-12160	#2	24.95
	<i>#w/Bumper Removed</i>		
24 Antenna	R 86309-20300	6	43.10
25 Mast, Antenna	R 86309-16120	2	32.75
26 Nut, Antenna	R 86396-20030		12.49
27 Ornament, Antenna	R 86392-20210		5.34

INTERIOR TRIM

Illustration Located in Next Column

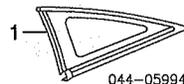
1 Panel Assy, Upper Trim	R 62470-20230-B0	#7	207.92
	L 62480-20230-B0	#7	207.92
	<i>#Includes R&R Lower Trim Panel Assy & Rear Seat</i>		



044-06893

2 Clip, Upper Trim (R/L Side)	R/L 90467-10161		.80
	<i>#Included w/Upper Trim Panel Assy</i>		
3 Garnish, Lock Pillar	R 62411-20400		31.21
	L 62412-20370		31.21
4 Panel Assy, Lower Trim	R 62510-20600-B0	#6	141.13
	L 62520-20600-B0	#6	141.13
	<i>#Includes R&R Rear Seat</i>		
5 Clip, Lower Trim (R/L)	R/L 90467-10161		.80
	<i>#Included w/Lower Trim Panel Assy</i>		
6 Stopper, Plate	R/L 73219-26010-B2		3.12
7 Guide, Retractor-See Seat Belts Section	R 62594-20020-B0		12.12
8 Pocket, Quarter Trim	L 62595-20010-B0		12.12
	R/L 62529-20070		32.50
9 Pad, Quarter Trim	R/L 62529-20070		32.50
10 Speaker, Rear			
	4, 6 Speaker System R/L 86160-2B490	#2	129.45
	8 Speaker System R/L 86160-2B540	#2	114.59
	<i>#w/Lower Trim Removed</i>		
11 Panel Assy, Pkg Tray Trim	64330-2D430-B1		216.09
12 Holder, Pkg Tray Trim	R/L 64306-20060		2.14
	<i>#Included w/Pkg Tray Trim Panel Assy</i>		

QUARTER GLASS



044-05994

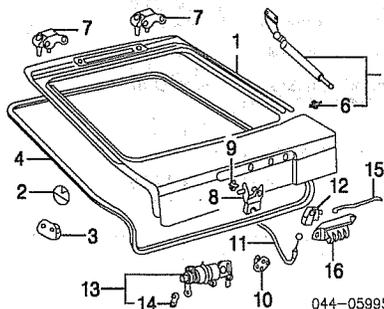
1 Glass, Quarter			
	Toyota (Green) R 62710-20320	#2.4	65.32
	L 62720-20320	#2.4	65.32
	NAGS (Green) R/L FQ20868-9GTY	#2.4	797.00
	<i>#Includes Clean Up Old Adhesive as Necessary</i>		

LIFTGATE

Use Procedure Explanations 25 and 28 with the following text.

SHEET METAL

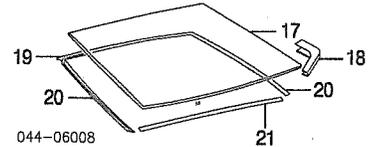
Refinish Liftgate Outside	2.0
Add for Under Side	1.0
Refinish Hinge	R/L 2
R&L Liftgate Assy	8
Add to R&R Liftgate	
To Transfer Glass	7



044-05995

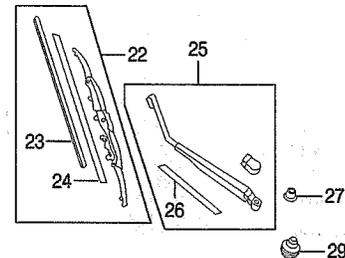
1 Shell, Liftgate			
	w/Spoiler		
	w/Rear Wiper	67005-2B670	5.0 714.11
	w/o Rear Wiper	67005-2B680	4.6 714.11
	w/Spoiler		
	w/Rear Wiper	67005-2B570	4.6 714.11
	w/o Rear Wiper	67005-2B630	4.2 714.11
2 Stopper, Lower Liftgate	R/L 67281-21020		14.43
3 Cushion, Stopper	R/L 67293-20030		6.40
4 Weatherstrip, Liftgate	67881-20140		3 57.82
5 Support Assy, Stay			
	w/Spoiler		
	w/Rear Wiper	R 68950-80108	2 116.09
	L 68960-80063	2 116.09	
	w/o Rear Wiper	R 68950-80107	2 116.09
	L 68960-80062	2 116.09	
	w/o Spoiler	R 68950-80106	2 116.09

6 Bolt, Stay Support	L 68960-80061	2	116.09
	R/L 68961-20140		4.12
7 Hinge, Liftgate	R/L 69901-20090	#5	d24.12
	<i>#w/Lid Assy Removed, Includes Loosen Headliner</i>		
8 Lock, Liftgate	69350-20120	#5	69.73
	<i>#Includes R&R Trim Panel</i>		
9 Snap, Lid Lock	90959-01334		1.03
10 Striker, Lock	69430-32070		16.00
11 Cable, Lock Control	64680-20200	.9	15.92
12 Actuator, Lock	69150-20010		91.48
13 Cylinder & Key Assy	69055-20750	#4	38.22
	<i>#Includes R&R Trim Panel</i>		
14 Retainer, Lock Cylinder	69759-AA030		.77
	<i>#Included w/Cylinder & Key Assy</i>		
15 Link, Lock Cyl	69797-20010		3.57
16 Handle, Outside	69023-20010	.3	66.88



044-06008

17 Glass, Liftgate			
	Toyota (Green)		
	w/Antenna		
	w/Rear Wiper	68131-20770	#2.5 614.34
	w/o Rear Wiper	68131-20660	#2.5 614.34
	w/o Antenna	68131-20680	#2.5 565.72
	NAGS		
	w/Antenna	FB20870GTIN	#2.5 1097.95
	w/o Antenna	FB20971GTIN	#2.5 1306.80
	<i>#Includes Clean Up Old Adhesive as Necessary</i>		
18 Clip, Glass	R/L 64827-20050		1.51
19 Dam, Upper Glass	64813-20140		58.99
20 Dam, Side Glass	R/L 64814-20040		35.57
21 Mldg, Lower Glass	75575-20380		14.15

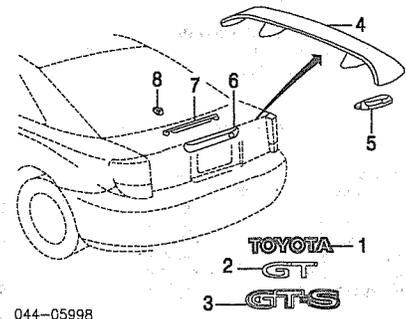


044-06906

22 Blade Assy, Rear Wiper	85242-32040	1	16.48
23 Insert, Blade	85214-32080	1	4.33
24 Plate, Backing (2)	85224-20360		1.34
	<i>#Included w/Rear Wiper Blade Assy</i>		
25 Arm Assy, Wiper	85241-20120	2	61.22
26 Cover, Wiper Arm	85132-20740		6.26
	<i>#Included w/Wiper Arm Assy</i>		
27 Nut, Wiper Arm	90179-06158		.91
28 Motor, Wiper	85130-20780	.6	216.17
29 Grommet, Motor	85143-20700		1.63
Nozzle, Spray	85391-20080	.3	6.17

EXTERIOR TRIM

Refinish Spoiler	1.4
Refinish Liftgate Garnish	4
R&L Spoiler	8

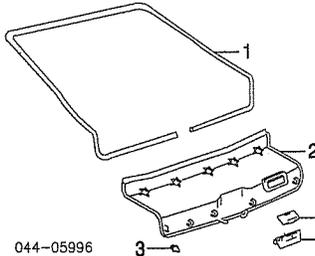


044-05998

Nameplate (Adhesive)			
1 "TOYOTA"	75443-20610	2	18.26
2 "GT"	75444-2B430	2	18.26
3 "GT-S"	75444-2B441	2	20.29
4 Spoiler, Rear (P)	76871-20918	.8	343.33
	<i>(P) Paint to Match</i>		

5 Protector, Spoiler	R 76873-20220 L 76874-20210	4.63 4.63
6 Garnish, Outside Liftgate Black		
Code 202	76811-20090-C0	4 67.85
Code 210	76811-20090-C1	4 67.85
Blue (Code 8M6)	76811-20090-J0	4 67.85
Red (Code 3P0)	76811-20090-D0	4 67.85
Silver (Code 1D0)	76811-20090-B0	4 67.85
White (Code 040)	76811-20090-A0	4 67.85
Yellow (Code 576)	76811-20090-F0	4 67.85
7 Protector, Garnish	76821-20030	1.69
8 Clip, Garnish	76817-12050	1.31

INTERIOR TRIM



044-05996

1 Trim, Liftgate Opening	64795-20010-C0	2 48.30
2 Trim, Lower Liftgate	76751-20010-B0	3 93.71
3 Clip, Lower Trim (10)	90467-10161	60
4 Handle, Pull	74811-20040-B0	8.29
5 Cover, Pull Handle	74812-20020-B0	4.43

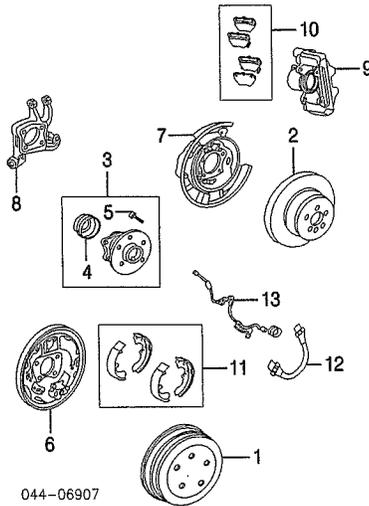
REAR SUSPENSION

Use Procedure Explanation 23 with the following text.

R&L Suspension Crossmember		m #3.8
#Not Included in O/H		
R&L Suspension (One Side)	R/Lm	1.9
O/H Suspension (Includes R&L)		
One Side	R/Lm	3.6
Both Sides		m 6.8
Adjust Four Wheel Alignment		m 1.4
Bleed Brake System		
w/ABS		m 4
w/o ABS		m 3

NOTE 1: R&L/R&R or O/H Does Not include alignment or bleed brake system.

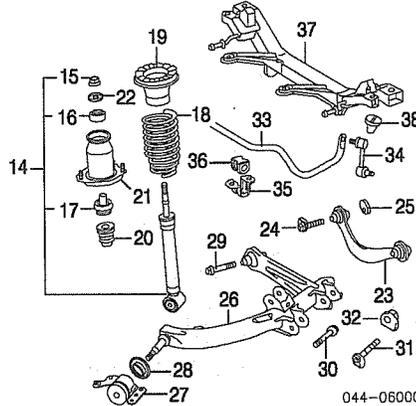
NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



044-06907

1 Drum, Brake			
2000	R/L 42431-32120	m #3	81.67
2001			
To 10-00	R/L 42431-32120	m #3	81.67
From 10-00	R/L 42431-32121	m #3	81.67
2002	R/L 42431-32121	m #3	81.67
#R&R Both Sides .5			
2 Rotor, Brake	R/L 42431-20420	m #6	97.02
#R&R Both Sides 1.0			
3 Hub/Bearing Assy			
w/ABS	R/L 42450-32040	m #1.2	318.61
w/o ABS	R/L 42410-02080	m #1.2	269.73
#Includes R&R Drum or Rotor			
4 Rotor, ABS Sensor			
NSK Brand	R/L 89544-47010	m	121.47
Toyota	R/L 89544-32030	m	121.47
5 Bolt, Hub	R/L 90942-02049	m	2.94
#Included w/Hub/Bearing Assy			

6 Plate, Backing	R 47043-47010 L 47044-47010	m #2	50.19
7 Shield, Splash	R 46503-20070 L 46504-20070	m #2	214.55
#w/Hub & Bearing Assy Removed			
8 Knuckle			
GT Model	R 42304-20340 L 42305-20340	m #1.6	167.22
GT-S Model	R 42304-20330 L 42305-20330	m #1.6	167.22
#Includes R&R Hub & Bearing Assy, Drum, Backing Plate or Rotor & Splash Shield			
9 Caliper, Brake	R 47730-20630 L 47750-20620	m #5	257.22
#R&R Both Sides .8			
10 Pad Set, Brake	04466-20090	m #1.0	36.95
#Deduct .5 for Each Caliper Removed			
11 Shoe Set, Brake	04495-47010	m #1.4	28.96
#Includes R&R Brake Drums			
12 Hose, Brake			
GT Model	R/L 90947-02C25	m #3	30.61
GT-S Model	R/L 90947-02A37	m #3	28.47
#w/Caliper Removed Deduct .2			
13 Sensor, Rear ABS-See ABS/Brakes Section			



044-06000

14 Strut Assy	R/L 48530-29775	m #1.9	46.26
15 Nut, Mounting	R/L 90179-12078	m #1.9	1.43
16 Support, Upr Susp	R/L 48755-01020	m #1.9	7.12
17 Support, Lwr Susp	R/L 48750-32170	m #1.9	13.49
#Included w/Strut Assy			
18 Spring, Coil	R/L 48231-2G590	m #1.9	35.91
19 Insulator, Spring	R/L 48257-32080	m #1.9	13.12
20 Bumper, Spring	R/L 48341-01040	m #1.9	15.83
21 Bracket, Spring	R/L 48401-20010	m #1.9	24.95
22 Washer, Strut Cushion	R/L 90948-03021	m #1.9	6.94
#R&R One Side Complete, R&R Both Sides 3.6, w/Knuckle Removed Deduct .9			
23 Arm, Upper Control	R/L 48770-20010	m #9	181.42
24 Cam, Frt Adjust	R/L 48190-32010	m #9	7.46
25 Cam, Rear Adjust	R/L 48198-32040	m #9	11.52
#R&R One Side Complete, w/Knuckle Removed Deduct .6			
26 Arm, Lower Control	R 48710-20361 L 48720-20111	m #1.3	187.08
27 Bracket, Lower Cont Arm			
GT Model	R 48060-20060 L 48070-20010	m #1.3	66.88
GT-S Model	R 48060-20070 L 48070-20020	m #1.3	66.88
#R&R One Side Complete, w/Knuckle Removed Deduct .7			
28 Stopper, Bracket	R/L 48752-32011	m	14.98
29 Bolt, Outer	R/L 90119-12355	m	3.52
30 Bolt, Inner	R/L 90080-10275	m	2.77
31 Cam, Toe Adjust	R/L 48408-32040	m	11.09
32 Plate, Toe Adjust	R/L 48452-32040	m	7.66
33 Bar, Stabilizer	48812-2B030	m #1.0	92.14
#Includes R&R Stabilizer Links, Brackets & Bushings, Not Included in O/H			
34 Link, Stabilizer	R/L 48820-24010	m #3	59.62
35 Bracket, Stabilizer	R/L 48832-32120	m #	6.37
36 Bushing, Stabilizer	R/L 48818-20350	m #	9.29
37 Crossmember, Susp	51206-20100	m #3.8	348.05
38 Hook, Tie-Down	R 51967-20200 L 51968-20140	#	26.67
#Not Included in O/H			

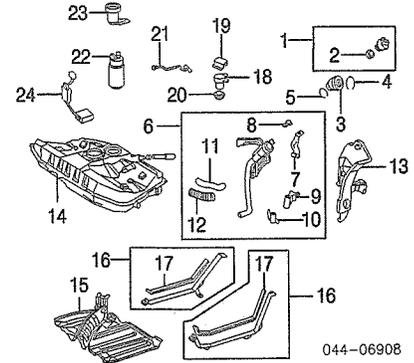
FUEL TANK

R&L Fuel Tank		2.2
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NOTE: R&L/R&R Does Not include drain fuel.

Illustration Located in Next Column

1 Cap Assy, Filler	00 77300-20010 01-02 77300-53010	13.12 13.12
2 Gasket, Filler Cap	77316-16010	11.80
#Included w/Filler Cap Assy		
3 Shield, Filler Pipe	77291-20150	24.35
4 Ring, Outer	77391-20030	2.43
5 Ring, Inner	77391-20030	2.43



044-06908

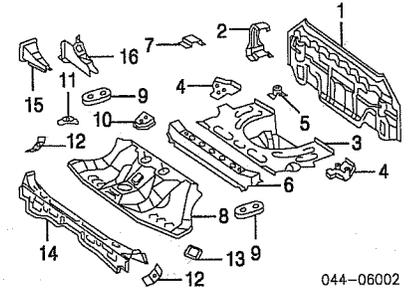
6 Pipe Assy, Filler	77201-20630	82.05
Supt, Up'r Filler Pipe		
7 Type A	77216-20210	9.80
8 Type B	77218-20110	6.94
9 Supt, Ctr Filler Pipe	77216-20210	9.80
10 Supt, Lwr Filler Pipe	77218-20110	6.94
11 Hose, Filler	77213-20180	29.41
12 Hose, Breather	77229-20120	9.12
#Included w/Filler Pipe Assy		
13 Protector, Filler Pipe	77277-20250	29.29
14 Tank, Fuel	77001-20770	m 2.5 346.70
15 Protector, Fuel Tank	77697-20010	106.00
16 Band Assy, Fuel Tank	R 77601-20250 L 77602-20260	57.10 63.73
17 Seat, Band	R 77681-32060 L 77682-16010	20.06 21.61
#Included w/Fuel Tank Band Assy		
18 Valve, Check	77390-20070	28.92
19 Protector, Check Valve	77393-52010	11.69
20 Gasket, Check Valve	77177-33010	9.17
21 Tube, Fuel Pump	77027-20090	10.80
22 Pump, Fuel	23221-15030	m #8 240.32
23 Filter, Fuel	23300-23030	m 26.80
24 Meter, Fuel Sender	83320-20570	m #8 55.56
#Included in R&R Fuel Tank		

REAR BODY

Use Procedure Explanations 26 and 28 with the following text.

Retinish Rear Body Outside	1.5
Add for Edge & Inside	3
Retinish Rear Floor Pan	1.0

SHEET METAL



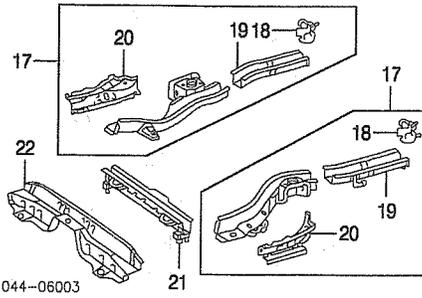
044-06002

1 Panel, Rear Body	58307-2B260	#8.0	243.67
#Deduct 2.0 for Each Quarter Panel Removed, Deduction Includes Common Surfaces & Included Operations			
2 Carrier, Jack	58791-20140		15.55
3 Pan, Rear Floor	58311-20901	#7.5	293.08
#w/Rear Body Panel Removed, Deduct 1.5 for Each Rear Sidemember Assy Removed			
4 Panel, Side Rear Floor	R 58313-20400 L 58314-20900	1.5	36.61
5 Brkt, Spare Wheel	58351-33010		7.32
6 Crossmember, Center	57663-32010		97.49
7 Reinf, Crossmember	R 57667-20060 L 57668-20040		16.63
8 Pan, Center Floor	58211-20510	#6.0	242.93
#w/Rear Floor Pan Removed, Deduct 1.5 for Each Rear Sidemember Assy Removed			
9 Reinf, Center Floor	R 58213-20120 L 58214-20050		9.20 5.54
10 Brkt, Rear Seat Mtg	57673-20130		20.66
11 Cover, Service Hole	58325-20100		16.06
12 Reinf, No.1 Belt Anchor	R 58015-20110 L 58016-20110		24.38 24.38
13 Reinf, No.2 Belt Anchor	R 58018-20040 L 58019-20040		20.23 20.23
14 Pan, Frt Center Floor	58212-20120		242.93
15 Gusset, Crossmember	R 57465-20090		30.64
16 Brkt, Rear Absorber Mtg	L 57466-20080 R 58341-20050 L 58342-20050		30.64 46.07 46.07

TOYOTA CELICA 2000-02

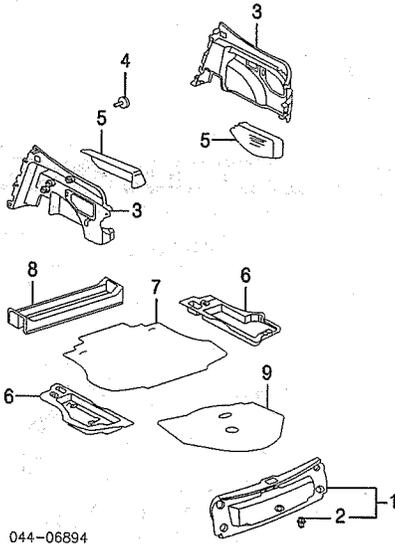
REAR BODY Cont'd

SHEET METAL Cont'd



17 Sidemember Assy, Rear	R 57601-20550	s	7.5	369.11
	L 57602-20570	s	7.5	369.11
18 Reinf, Rear Bumper Supt[]	R 58323-20100			43.56
	L 58324-20090			43.56
19 Sidemember, Rear[]	R 57615-20921	s	4.0	95.91
	L 57616-20918	s	4.0	95.91
20 Sidemember, Inner Rear[]	R 57403-20100	s		116.72
	L 57404-20070	s		100.63
[]Included w/Rear Sidemember Assy				
21 Crossmember, Rear Floor	57606-20230			142.58
22 Crossmember, Front Floor	57605-20190			214.83

INTERIOR TRIM



1 Panel Assy, Rear Trim	64716-20620-B0	2	151.73
2 Clip, Rear Trim Panel[] (4)	67159-32020		1.71
[]Included w/Rear Trim Panel Assy			
3 Panel, Side Trim	R 64730-20180-B0	#3	192.74
	L 64740-20180-B0	#3	192.74
#w/Rear Seat, Rear Trim Panel & Luggage Compartment Tray Trim Removed			
4 Hook, Trim	R/L 64725-20080		d7.57
5 Cover, Trim Panel	R 64745-20080-B0		33.47
	L 64766-20100-B0		48.30
6 Box, Rear Floor	R 64995-20010-B0		100.63
	L 64997-20010-B0		100.63
7 Carpet, Rear Floor			
Compact Spare	58570-20230-B0		107.69
Full Size Spare	58570-20250-B0		204.72
8 Tray, Luggage Compt	64421-20010-B0		135.67
9 Cover, Spare Tire			
Compact Spare	64770-20300		57.10
Full Size Spare	64770-20310		56.47

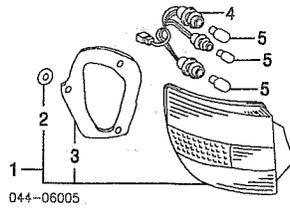
REAR LAMPS

COMBINATION LAMP

R&L Combination Lamp Assy	R/L	#5	
#Includes R&R Rear Trim Panel			

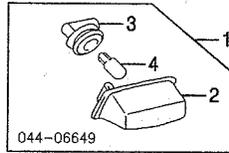
Illustration Located in Next Column

1 Lamp Assy, Combination	R 81551-2B520	#5	140.36
	L 81561-2B390	#5	140.36
2 Gasket, Outer Lamp[]	R/L 81554-47010	#5	15.06



3 Gasket, Inner Lamp[]	R/L 81552-2B530	#5	11.23
[]Included w/Combination Lamp Assy			
4 Socket/ Wire	R/L 81555-2B530	#5	22.78
5 Bulb			
Stop/Tail	R/L 90981-11048	#5	3.92
Back-Up	R/L 90981-11059	#5	3.54
Signal	R/L 90981-13043	#5	3.80
#R&R One Side Complete, Includes R&R Trim Panel			

LICENSE LAMP



1 Lamp Assy, License	R 81270-20610	#2	25.77
	L 81690-20100	#2	25.77
#w/Garnish Removed			
2 Lens[]	R 81271-20610		16.52
	L 81691-20010		d16.49
3 Socket/Wire[]	R/L 81278-20610		9.46
4 Bulb[]	R/L 00234-00192		1.00
[]Included w/License Lamp Assy			

HIGH MOUNT STOP LAMP



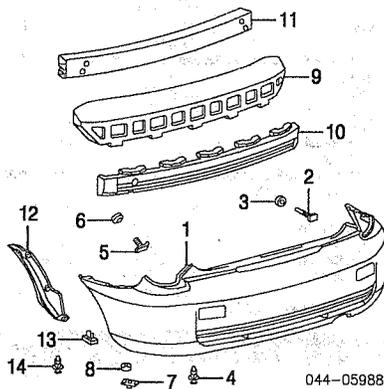
1 Lamp, High Mount Stop			
w/Rear Wiper	81570-20400	.3	144.95
w/o Rear Wiper	81570-20410	.3	144.95

REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

Refinish Rear Cover	2.1
R&L Bumper Assy	1.2
O/H Bumper Assy (Includes R&L)	2.0

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Cover, Rear (P)	52159-20942	2.0	178.93
(P) Paint to Match			
2 Bolt, Bumper (4)			
2000	52791-32010		1.11
2001			
To 6-00	52791-32010		1.11
From 6-00	52791-12040		1.11
2002	52791-12040		1.11
3 Gasket, Nut (4)	90210-05006		.63
4 Clip, Bumper (2)	90467-09093		1.49
5 Plate, Up'r Bumper	R/L 52137-20070		3.00
6 Gasket, Up'r Plate	R/L 52162-12050		.89
7 Plate, Lwr Bumper	R/L 52161-20020		3.06
8 Gasket, Lwr Plate	R/L 90430-06003		.83
9 Absorber, Otr Impact	52616-20010	IOH	38.81

10 Absorber, Inr Impact	52615-20250	IOH	44.18
11 Bar, Reinforcement	52023-20370	IOH	140.28
12 Seal, Side Bumper	R 52591-20070		12.26
	L 52592-20040		12.57
13 Bracket, Seal	R/L 52197-20010		3.06
14 Clip, Seal	R/L 90467-09093		1.49